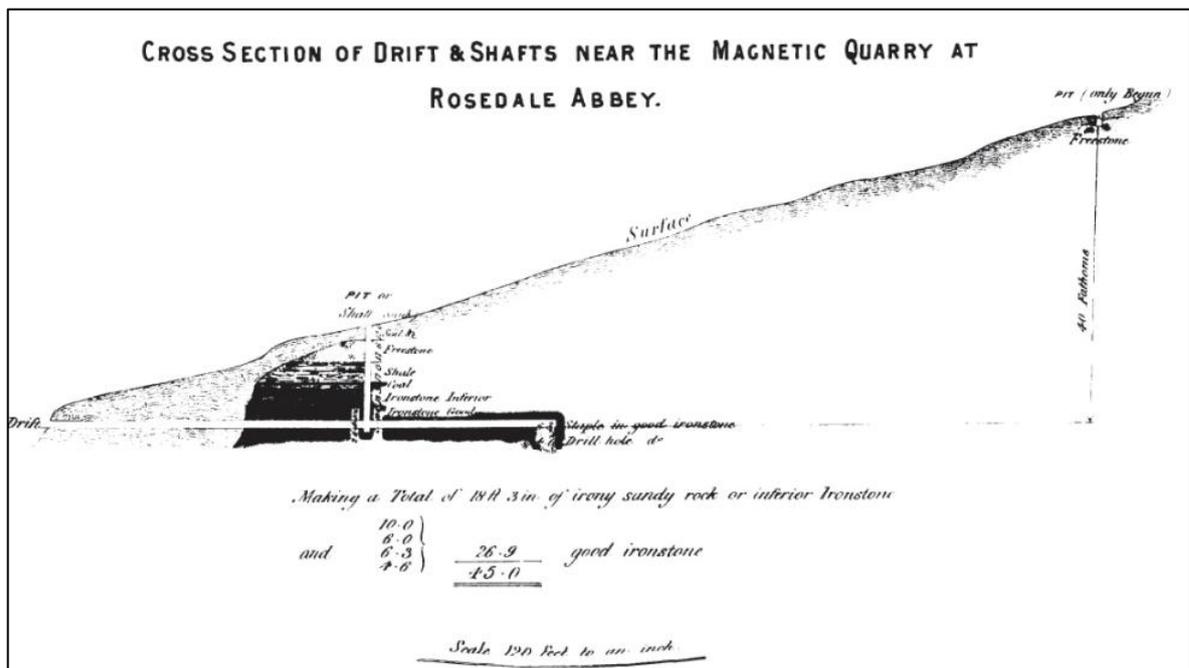


Thursday 24<sup>th</sup> October

Field Excursion Notes

Rosedale - the magnetic ironstone conundrum



## Rosedale – the magnetic ironstone conundrum

### Afternoon

## Rosedale – the magnetic ironstone conundrum

### Practical Men

“The practice of geology, through the search for mines and minerals, has been much less attended to by historians than has the geology undertaken by leisured amateurs - even though practical geology was as important in the past as the oil industry is today.”

Hugh Torrens (2002) *The Practice of British Geology, 1750–1850*. London: Routledge.

### Introduction

At its peak in the mid 1870s-mid 1880s the ironstone industries in the area (alongside the remainder of the Cleveland Hills) provided 38% of Britain’s need for iron, which equated to 20% of world demand. The area contributed to the shifting industries in North East England and the establishment of Middlesbrough as a centre of iron-making and its impact on the nation and the world beyond. Iron was in much demand - investment in construction of railways, in Britain and abroad started around 1835 and continued apace for the next three decades creating a significant demand for rails made from iron.

In 1835 ironstone was first identified and the first underground ironstone mining commenced in the Cleveland Hills ironstone mining district. Ironstone was identified in stream near tunnel works at Grosmont when building the new railway between Whitby and Pickering and was subsequently worked along the Murk Esk Valley at Beck Hole and Esk Valley, then at Kildale. In 1853 a magnetic ironstone with a significantly high iron content was discovered in Rosedale.

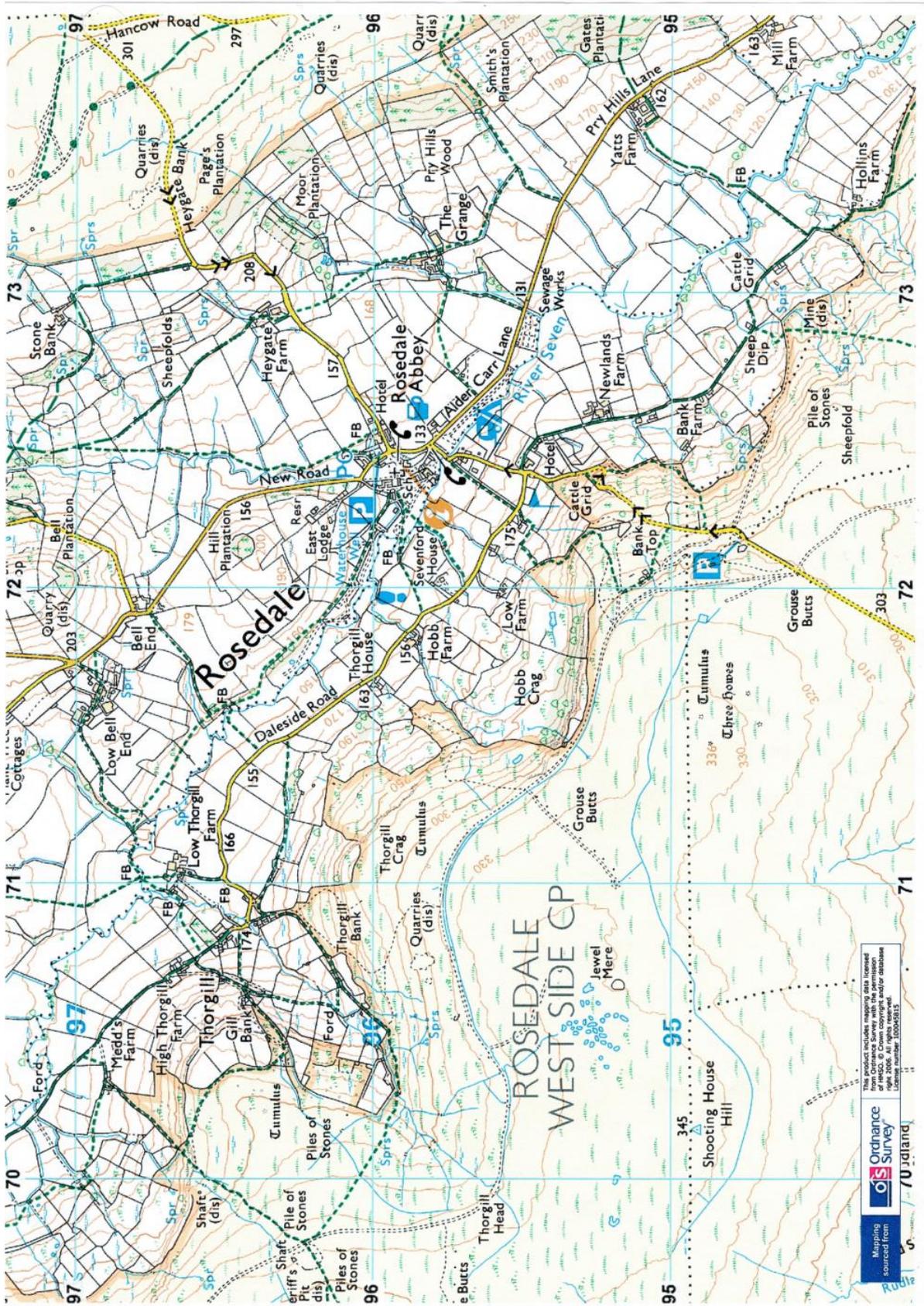
In 1851, 38 Blast Furnaces were operating in the North East and 13 were supplied with ironstone from the North Yorkshire Moors area. By 1863 108 Blast Furnaces with 78 supplied with ironstone from that area.

The impact of industrialisation on the landscape was in the creation of mines, the calcining kilns, construction of ironworks, the creation of mineral tramways and railways and the construction of accommodation for the increased population of the area.

It was largely through the work of ‘Practical Men’ that the ironstones were located and exploited.

**This excursion** visits two of the seminal sites of ironstone discovery and the remains of the vast industry that ensued, and explores the role of geological understanding in how the ‘practical men’ attempted to interpret the ironstone deposits.

It will also underline the importance of the economic imperative in advancing of geological knowledge and the vital role of ‘home-front’ geology during the First World War.



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## Earliest geological surveys of the area

The earliest geological surveys of the area to establish the (detailed) geology were undertaken on the coast, but these were not systematic. The coast is predominantly shale clay, which was locally divided into four types, black, grey, jet and alum shales (identified by their contents). Here, ironstone was found in numerous thin clay bands of ironstone, commonly called 'dogger bands,' in North Yorkshire, and intermixed largely in the shale are 'nodules' of ironstone. Two significant seams of ironstone became known to locals – the 'main seam' (which splits the shales) and the 'top seam' which is about 40 to 50 fathoms (approx.. 240-300 ft or 75 – 90 metres) above the main seam, lying above the alum shale. However at least three other thinner 'dogger bands' were known to lay below the main seam in the black shales, and another in the sandstone that is above the top seam. The ironstone was largely picked off the shore front (as nodules or cobbles) and shipped directly to Newcastle to be smelted.

**William Smith** mapped the area on his 1815 map, denoting the formations as as Clunch Clay overlain by Iron Sand and Cornbrash. On his 1821 County map of Yorkshire the sequence is amended to 'Clunch Clay and Alum Shale', 'Sand Rock and Grit Freestone of the Moors being over the Alum Shale'. However Smith did not make any reference to ironstone or their workings.

### **Bird & Young 1822 & 1828 (2<sup>nd</sup> edition)**

'A Geological Survey of the Yorkshire Coast: Describing its Strata and Fossils Between the Humber and the Tees, from the German Ocean to the Plain of York.'

The Rev. George Young (of Whitby) provided the first systematic description of the geology and strata (rocks and fossils) of the region "in the order in which they occur, noticing the breaks, contortions, and other phenomena which they exhibit; and stating their connection with each other, and with the strata of adjoining districts, as far as it can be ascertained." Thus, Bird & Young subdivided North Yorkshire into the following 'formations':

Oolite,  
Limestone & Calcareous Sandstone  
Second Shale,  
Sandstone, Shale & Coal  
Aluminous strata

After stating that the ironstone holds a conspicuous place in the ironstone and sandstone division, Young states: "It appears to be partly calcareous, partly argillaceous, and has been ascertained to yield 15 per cent. of iron, being collected for an iron-foundry at Newcastle." He does on: "the beds are seldom more than 9 or 10 inches thick"

The thick, or main seam, is however pointed out in the section describing the Boulby cliffs, viz:

6. *Main bed of aluminous schistus or alum-rock, 200 feet.*
7. *Imperfect seams or fiat nodules of hard blue limestone, mixed with alum-shale, 10 feet.*
8. *Hard compact alum-shale, 30 feet.*
9. *Ironstone in beds, or rows of nodules, interstratified with the shale, 15 feet;*

Young says that estimates have been made of the proportion of iron, being "from 30 to 60 per cent.," an estimation which he remarks, "is perhaps beyond the truth"; so, that although he may be said to have faintly identified the main bed, he attributed no real commercial value to it.

**Adam Sedwick 1826** On the Classification of the Strata which appear on the Yorkshire Coast; Annals of Philosophy, 11 (Article 5), May 1826

In the description of the district in question, our best geological authorities are at variance among themselves. Mr. Smith identifies the alum-shale of the Yorkshire coast with the Oxford clay and the coal formation of the moors and the limestone of the vale of Pickering, with the calcareous grit and oolite of the coral- rag formation. Mr. Greenough refers the alum-shale to the lias, the sandstone and coal formation of the moors to the great oolite, and the limestone of the vale of Pickering to the coral-rag. Mr. Conybeare is inclined to identify the formation of the moors with the inferior oolite, and the limestone of the vale of Pickering with the great oolite. A part of these discrepancies has undoubtedly arisen from the anomalous character of the strata in question ; for there is obviously great risk of error in attempting to bring into the same class distant deposits which are unconnected, and bear little resemblance to each other. Notwithstanding these difficulties, I am disposed to think, that a careful examination of a very small number of facts, in addition to those with which we are now acquainted, would enable us to determine with certainty the respective places in the series of English formations to which the strata on the Yorkshire coast are to be referred.

**John Phillips 1828** 'Illustrations of the Geology of Yorkshire'

Extracts from Tabular View of the Series of Yorkshire Strata to indicate the position of the ironstone beds within Formations:

" Bath oolite formation	{	14. Ferruginous beds, (inferior oolite of Somersetshire.)	}}	Utmost Thickness. 60 feet.	} Peak, Whitby, Boulby, the Cleveland Hills
" Lias formation	{	15. Upper lias shale	}	feet	{ Cliffs near Whitby, Hills near Guisbro', &c.
		16. Marlstone series		"	{ Cliffs near Staithes, Head of Bilsdale, Eston Nab, &c.
		17. Lower lias shale		"	{ Robin Hood's Bay, Boulby, Redcar."

Description - Bed No. 14 is known as the 'Top Seam' and Bed No. 16 and the Main Seam'

" Carboniferous series	{	Cap sandstone, nearly .....	}	50 feet.
		Sandstone traversed by ochry veins.....		
		Shale .....	}	4 "
		Irony stone in nodular masses and beds.....		
		Upper lias shale or mine .....		150 "
		Hard shale with layers of calcareous nodules..		30 "
		Soft alum shale .....		20 "
		Alternations of ironstone beds and alum shale forming projecting scars .....		20 ,,"

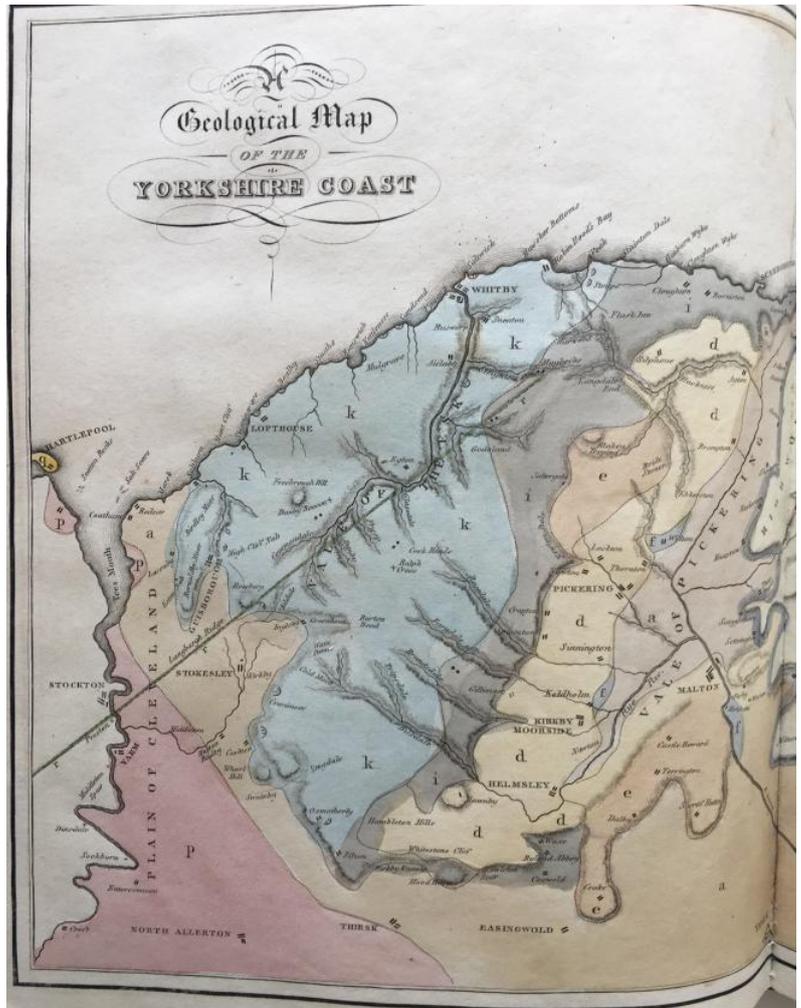
The section at Kettleless (on the coast) indicates bed thickness:

here the 'Top Seam is recorded as 4 feet and the 'Main Seam' as 20 feet.

" Carboniferous and oolitic formation.. {	" No. 14. Sub-calcareous irony sandstone, often containing shells, called <i>dogger</i> (inferior oolite of Somersetshire.)
" Lias forma- tion. {	" No. 15. Upper lias shale, or alum shale, with nodules of argillaceous lime- stone, ammonites, belemnites, &c., ( <i>blue marl</i> of Northamptonshire.)
	No. 16. Ironstone and sandstone strata with terebratulæ, pectines, cardia, aviculæ, &c., ( <i>marlstone</i> of Northamptonshire.)
	No. 17. Lower lias shale with gryphææ, pinnæ, plagiastomæ, &c., ( <i>lias shale</i> of Somersetshire.)"

## Bird & Young 1822

“The ironstone holds a conspicuous place in this series, is hard and compact. It is red or ferruginous without, and extremely hard and compact. It appears to be partly calcareous, partly argillaceous, and has been ascertained to yield 15 per cent. of iron, being collected for an iron-foundry at Newcastle. The beds are seldom more than 9 or 10 inches thick; and more frequently consists of nodules, or flat intersected masses, than continuous strata. The ironstone is usually imbedded in shale, which fills up the interstices between the nodules or blocks...”



## John Phillips 1828

Illustrations of the Geology of Yorkshire

“Ironstone abounds on this coast, and has been formally shipped in large quantities to Newcastle. Inland, ironworks established by the monks informally carried on near Riveleux Abbey and further up in Bilsdale, and in the valley of Hackness. The principal repositories of this mineral are above the grey limestone and below the upper layers or Alum Shales. It is at present of no value except as ballast.”







**Geological Section of the Cleveland Ironstone District**  
 by Joseph Bewick (1861)



## Principal Characters

**John Marley,**  
Mining Engineer  
'Discoverer' of the  
Cleveland Ironstone

1823-1891



**Joseph Bewick (the younger)**  
Agent, Grosmont Iron Mines  
1816-1862



**Nicholas Wood**  
Mining & Steam Locomotive Engineer  
President, NEIMME  
1795-1865



## Discovery of the Rosedale Magnetic Ironstone

Marley (1857) recounts that around 1851 material was being sought in East Rosedale to mend the roads. Traditionally, road material was 'robbed' from small quarries of suitable material - in this case a quarry near to Hollins farm and the west side of Rosedale.

In 1853 Mr. W. Thompson, a collector and shipper of ironstone at Staithes, was in the area looking for jet, and he noticed the ironstone in the roads. It was quickly realised that the material from the west Rosedale quarry had magnetic properties and was high in iron content, so the quarry was extended and a drift driven into the hillside.

The quarry stone was however, 'unproved' as to its extent or thickness; "lying in conglomerated state, as though it were a disjointed and isolated batch, forming concentric rings on the hill end, and not uniformly stratified in any one direction" (Marley 1857) – or was it? The drift extended 100 yards with the same character and thickness as in the Quarry.

Local iron agent Joseph Bewick considered the magnetic ore might have a very different disposition and origin, linked to the Cleveland dyke. Marley also considered the ore might simply lie along a fault plane, as a small quarry about 400 feet above showed a similar conglomerated rock, although here the ironstone was non-magnetic. Marley convinced himself the upper quarry was the 'Main Seam', also found across the valley, though was open to being proved wrong in his conjecture. Nicholas Wood, President of the NIIME considered the evidence suggested the magnetic deposit a bed.

### What was at stake?

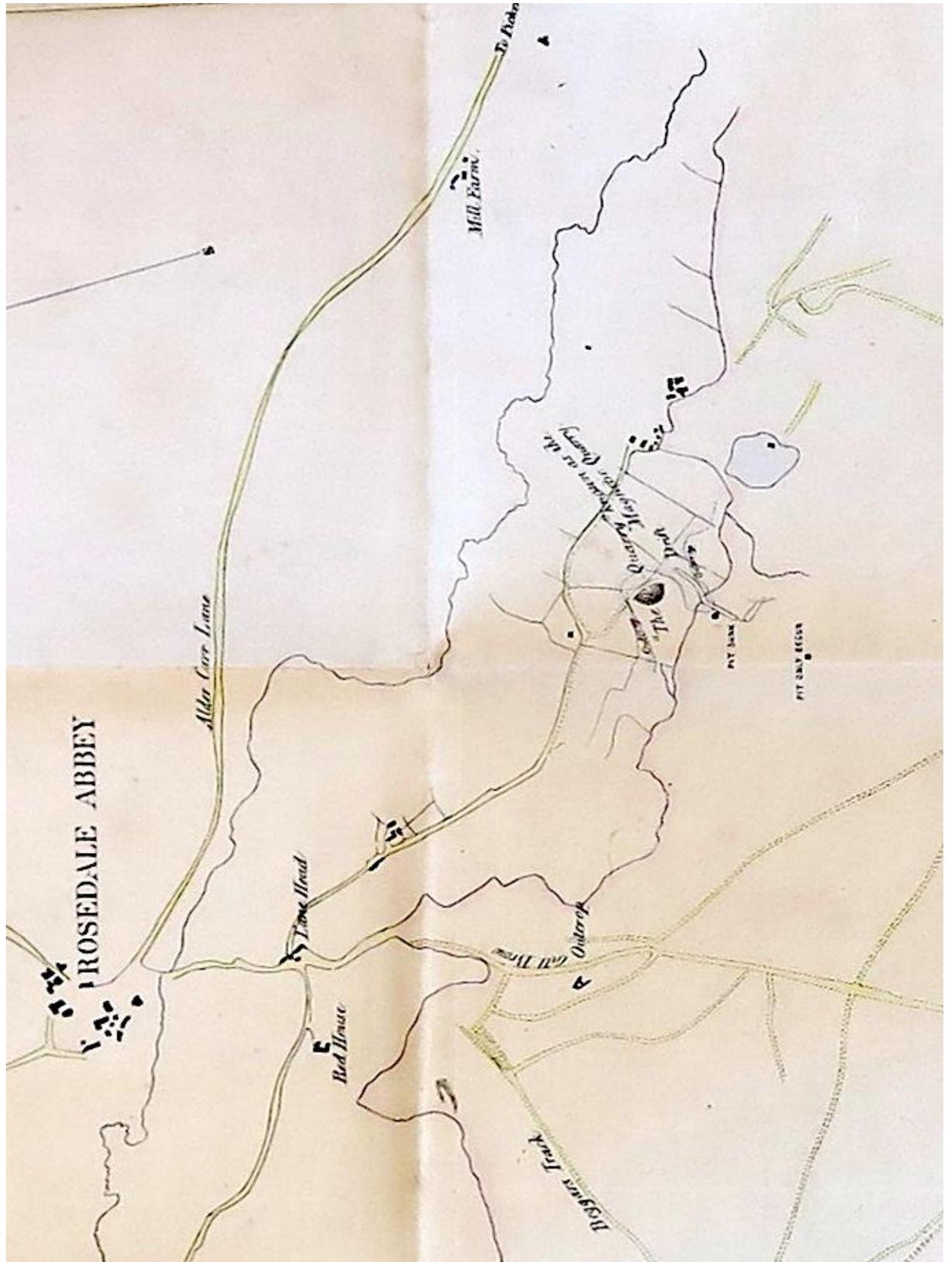
Main Seam ore proved iron content between 25 and 33% and sold at a price of about 8 shillings a ton.

Magnetic ironstone proved content between 40 and 50% iron, and would command a price of at least 10 shillings per ton.

Given the economic potential, it was of significant importance to ascertain the true position of this magnetic deposit and whether it was a continuous bed or of casual occurrence.

It was a conundrum – but could it be solved?

**Location of Rosedale Magnetic Quarry' and Drift**  
From Marley (1857)



Nicolas Wood, 1869.

On the Deposit of Magnetic Ironstone in Rosedale.

*Spons' Dictionary of Engineering, Part VIII (Borings and Blasting), 501 - 512.*

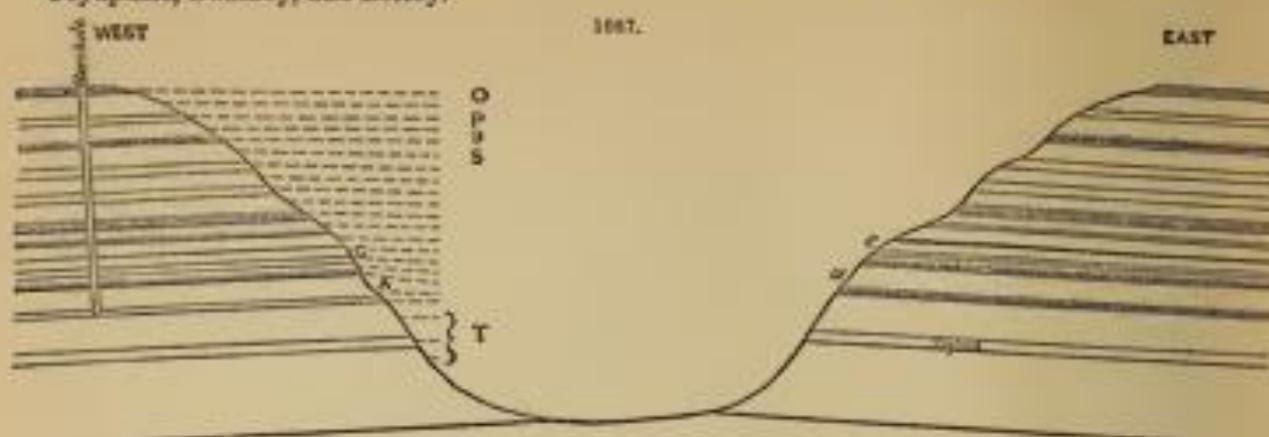
We give an example of boring for minerals, from the 'Transactions of the North of England Institute of Mining Engineers,' vol. vii. The paper which furnishes this example was read by the justly-celebrated Nicholas Wood; we give it and the discussion thereon, without any material alterations, to show the baseless fabric upon which the so-called science of geology is made to rest.

*Nicolas Wood, President of the Institute of Mining Engineers, on the Deposit of Magnetic Ironstone in Rosedale.*—In John Marley's very elaborate and very able account (says Wood) of the Cleveland Ironstone District, communicated to this Institute at its meeting of June, 1857, and published in vol. v. of the 'Transactions,' he states:—"The only special district to which I think necessary now to allude is the Rosedale Abbey district, the ironstone from which has attracted a large amount of attention, on account of its large percentage, immense deposit, and magnetic properties."

Marley then gives a history of the discovery of this bed of ironstone, its position in the series, as well as in the district generally, and adds all the information which had then been elicited with regard to the particular features and character of such deposit, which he illustrates by a diagram, showing the explorations which had been made by drifts and pits towards such elevation; and he then concludes by saying:—"I have no doubt that this seam is the same as the seam at the point A, Fig. 1067, as also the same as that found on the east side of Rosedale, in Captain Varden's property, of varied thickness, as well as the same seam as that at Grosmont, Fryuphole, Swainby, and Bolyby, known as the *top seam* of Cleveland—the nine inches of coal in the pit sunk agreeing with *Beckholc*, near Grosmont, in particular; so that the only doubtful point is as to the portion from the outcrop at A to the so-called magnetic quarry; the most feasible solution being that it is a disjointed patch of the regular seam, known as the *top seam*, and not a vein, as has been said; and, with all deference to the parties who have had more opportunity for examining this district than I have, I propose leaving the *extent of the magnetic and extra percentage tract* as an *unsolved problem*, as it may vary from one or two acres to any indefinite extent, not being at all proved to the south."

This is a very clear and correct account (says Wood) of the information then existing on this

deposit, Marley's opinion being that it represented the top seam, as developed at Gosmont, Fryupdale, Swainby, and Bolthby.



Reference:—O, Shale and ironstone rubble. P, Brown and grey sandstone. S, Coal and shale. T, Shale and sandstone. T, Sandstone; top bed, of iron and lias respectively, not proved by the bore-hole.

A Section of the Strata at Gosmont is given by Marley as follows:—

	Ft.	In.		Ft.	In.
Sandstone .. .. .	25	0	} 198 0	Ironstone band and shale .. .. .	29 0
Ironstone, top seam .. .. .	12	0		"Pecten" band, part of the Cleve- land thick seam .. .. .	5 10
Lias shale .. .. .	92	0		Shale .. .. .	17 4
Various strata, not identified	51	0		"Avicula" band, Cleveland seam ..	6 4
Lias shale .. .. .	55	0			

Another section near Gosmont gives the top seam 11 ft. 6 in., then 187 ft. of shale and ironstone, and then the Cleveland band.

The Section at Fryupdale is as follows:—

	Ft.	In.		Ft.	In.
Freestone .. .. .	53	0	"Pecten" band, Cleveland main seam	6 0	
Top seam .. .. .	12	0	Shale .. .. .	30 0	
Jet, cement, and alum rocks .. .. .	202	0	"Avicula" band, Cleveland main seam	4 4	
Shale .. .. .	60	0			

The Section at Swainby is as follows:—

	Ft.	In.		Ft.	In.
Shale .. .. .	13	0	Shale .. .. .	132	6
Top seam .. .. .	23	0	Cleveland main bed .. .. .	9	3

And at Felix Kirk, near Bolthby, the Section is:—

	Ft.	In.		Ft.	In.
Brown, yellow, &c., gritstone .. .. .	0	0	} 4 1	} Type of Eston or Cleveland main seam.	
Bolthby and Rosedale iron rock .. .. .	7	0			
Alum shale, or upper lias shale .. .. .	116	0			
Upper band of nodular ironstone .. .. .	0	7			
Thin seam of soft shale .. .. .	3	0			
Lower band of nodular ironstone .. .. .	0	6			

Section of Strata in the Hills at Swainby Mines.

	Ft.	In.	
Soil, &c. .. .. .	3	0	} Near the limekiln this is 100, with 9-in. iron- stone balls in it.
Freestone .. .. .	21	0	
Slaty coal .. .. .	0	9	
Shale .. .. .	1	0	
Sandstone .. .. .	4	0	
Slaty coal .. .. .	0	9	
	—	6 6	
Shale .. .. .	5	0	
Coarse freestone .. .. .	3	6	
Shale, with occasional nodules of iron- stone .. .. .	13	0	
Ironstone, good .. .. .	2	0	
Ironstone .. .. .	21	0	
	—	23 0	
Carried forward .. .. .	78	0	

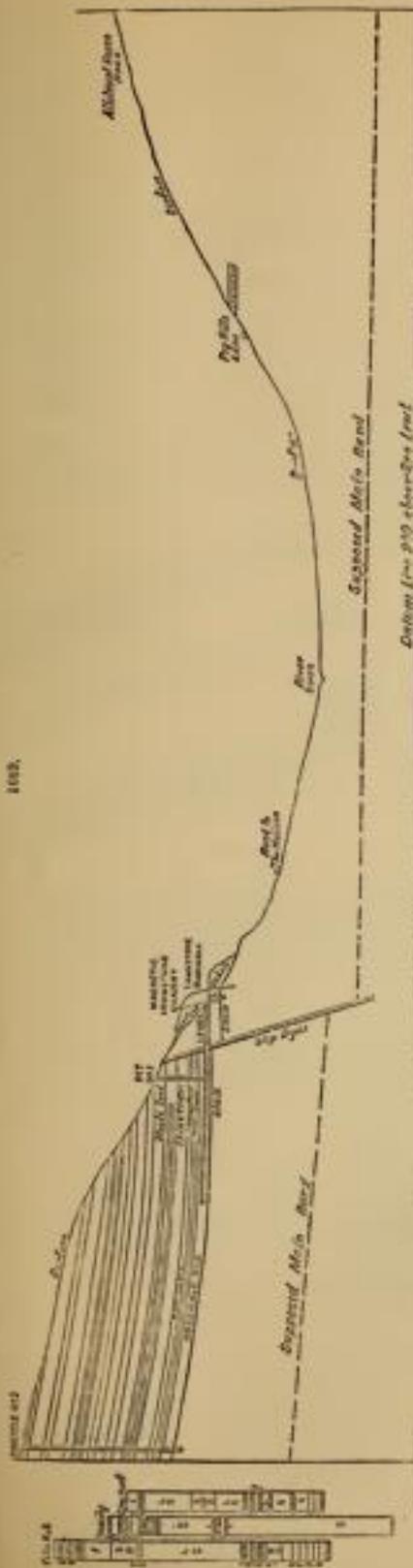
## Section of Strata in the Hills at Seabury Mines—continued.

		Ft. In.		
Brought forward .. .. .		78	0	
Not Wrought	{ Shale .. .. .	132	6	
	{ Ironstone .. .. .	2	8	
	{ Shale .. .. .	1	0	
		3	8	
	{ Ironstone .. .. .	2	5	Scarthernick bed or seam.
	{ Shale .. .. .	1	8	
	{ Ironstone .. .. .	1	6	
	{ Shale .. .. .	9	3	
	{ Ironstone .. .. .	9	3	
	{ Ironstone .. .. .	1	3	
	{ Shale .. .. .	0	6	
	{ Ironstone .. .. .	1	3	
		3	0	
	{ Shale .. .. .	16	6	
	{ Ironstone .. .. .	1	6	
	{ Supposed shale, but unproved down to the level of the bottom of Crook beck } .. .. .	335	0	
		585	0	

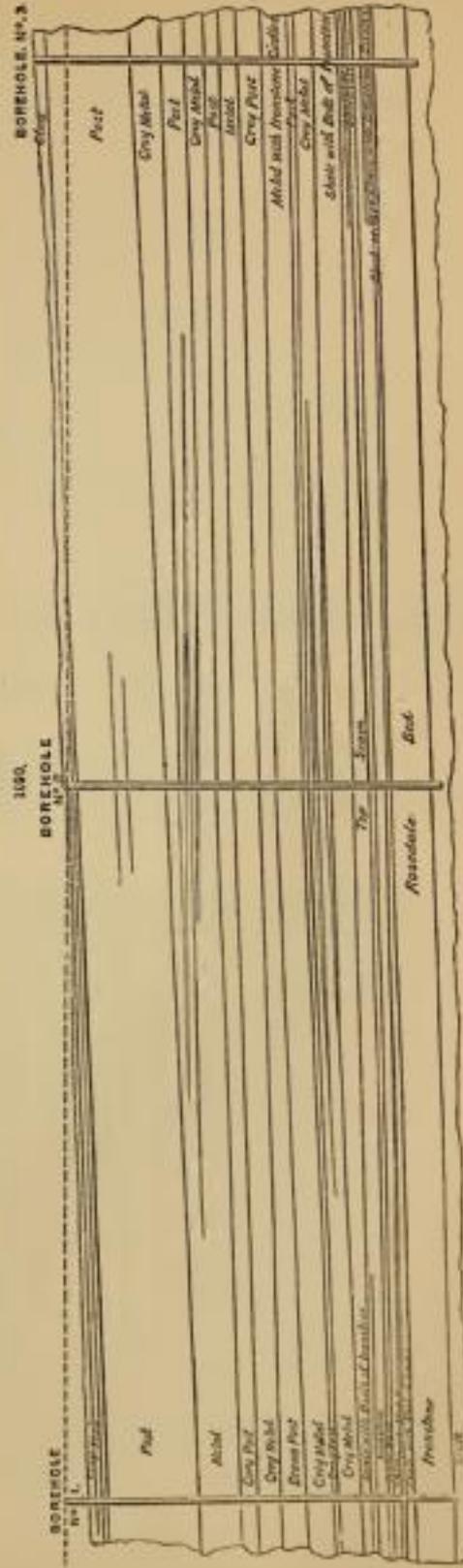
## Section of the Strata at Eaton Nob, showing the top seam, and the main or Cleveland bed, where the latter is in perfection.

		Ft. In.		
Approximated.	{ Soil, and other strata unproved .. .. .	50	0	
	{ Freestone .. .. .	60	0	
	{ Shivery post, patches of jet and clay .. .. .	54	0	
Seam called the "Top Seam."	{ Nodular ironstone .. .. .	0	1	6 0 { Measured working section.
	{ Shale .. .. .	2	3	
	{ Nodular ironstone .. .. .	0	3	
	{ Shale .. .. .	0	7	
	{ Nodular ironstone .. .. .	0	0	
	{ Shale .. .. .	0	10	
	{ Nodular ironstone .. .. .	0	1	
	{ Shale .. .. .	0	6	
	{ Nodular ironstone .. .. .	0	1	
	{ Shale .. .. .	0	6	
	{ Ironstone band (varies) .. .. .	0	9	
Aggregate of ironstone, 15½ inches.				
Approximated.	Lias shale, including jet rock at bottom .. .. .	210	0	
	Ironstone band .. .. .	0	2	10 0 { Measured section.
	Shale .. .. .	2	5	
	Ironstone band .. .. .	0	2	
	Shale, mixed with nodules of ironstone .. .. .	1	10	
	Ironstone band .. .. .	0	3	
	Shale .. .. .	1	0	
Shale, inclining in some parts to a fire-clay nature .. .. .	4	2		
Aggregate of ironstone, 9 inches.				
Cleveland Main or Thick Bed or seam of Ironstone.	{ Top block, left as roof .. .. .	0	11	17 0 { Measured section.
	{ Parting regular at outcrop, but not so after.			
	{ Second block (left as roof near outcrop) .. .. .	2	3	
		3	2	
	{ Main parting (a good one near the outcrop, but lost farther in).			
	{ Main block and uniform .. .. .	12	0	
	{ Parting (lost after leaving outcrop).			
	{ Bottom block (varies) .. .. .	1	10	
		7	0	
	{ Shale .. .. .	7	0	
{ Ironstone band (called 2-ft. band) .. .. .	1	8	15 6	
{ Shale .. .. .	6	0		
{ Ironstone band .. .. .	0	10		
	Blue shale .. .. .	36	0	
	Various beds of grey post and metal stone, &c. .. .. .	93	6	
Total .. .. .		552	0	





Reference to side sections — F, Firestone, S, Shale, I, Ironstone, G, P, M, Grey post and metal, L, S, Lias shale, S, P, Shivery post, C, Coal.



strongest where the mass is thickest, and scarcely shows any magnetism in places where it is thin, or where it has little cover, and, consequently, more exposed to decomposition or change.

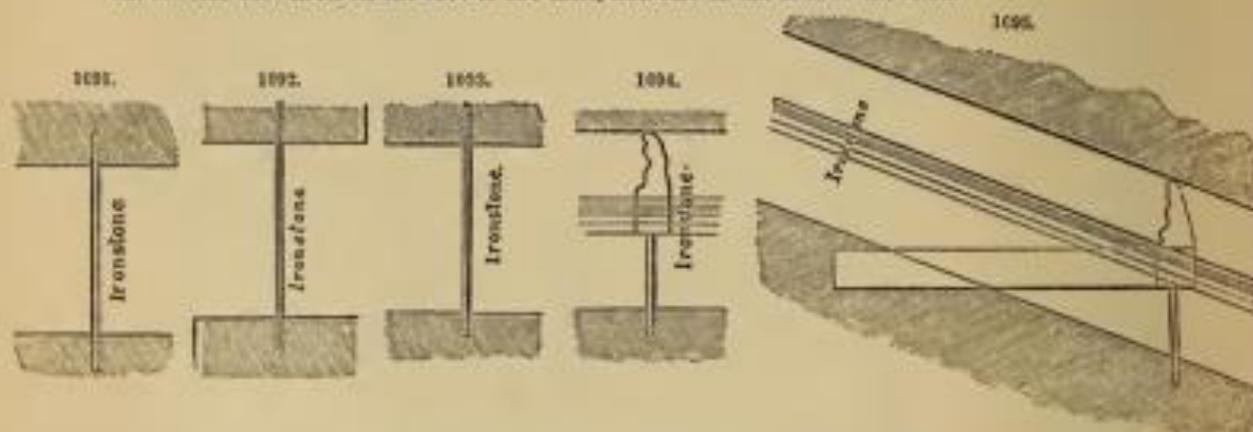
The great characteristic difference of composition between this ironstone and the top and main band of Cleveland is, the entire absence of shells, the structure being entirely of an oolitic character, being entirely composed of small round concretions of iron ore, cemented together with extremely thin siliceous or arenaceous films, and in its magnetic properties exhibiting polarity, and likewise in its greater richness than the ordinary ironstone of Cleveland.

This quarry has been excavated so as to form a face of 60 ft. in thickness; to which must be added 11 ft. of blue magnetic stone, 2½ ft. red ironstone, slightly magnetic, bored down below the bottom in magnetic stone, and 3 ft. of shale.

Soon after the quarry was discovered, it was thought advisable to drive a drift into the side of the hill, to ascertain the extent of this deposit, the quarry being about 600 ft. from the bottom of the valley, and about 300 ft. below the utmost level range, or plateau of moors, lying on the south-west side of the valley. This drift, together with a pit sunk upon it, is shown by a drawing in Marley's paper. Since then, it has been driven to a much greater distance, and three bore-holes have been put down from the surface to the Rosedale bed of ironstone.

Fig. 1088 shows the position of this drift, the distance and direction in which it has been driven into the hill, and also the position of the three bore-holes and the quarry. And Fig. 1089 also shows the section of the same drifts, and the section of the borings, together with their depths from the surface, and the beds of ironstone which they have proved. I have carried such section across the valley, for the purpose of showing the position of the ironstone band on the opposite side of the valley.

Fig. 1090 shows, on a larger scale, the strata bored through in the three bore-holes above alluded to, and the ironstone beds which they have proved; Figs. 1091 to 1093, bore-holes, Fig. 1094, facing drift, and Fig. 1095, side drift—show the thickness of the lower bed of ironstone in the several bore-holes in the face of the drift, and also in the side of the drift.



It is necessary to remark that, where the drift was first set away in the side of the hill, it met with shale, and it continued in shale for a distance of about 80 yds. when the ironstone was found. The drift continued in the ironstone for a distance of 180 yds. farther, making a total distance of 260 yds. from the face of the hill. Fig. 1089 is a section of the ironstone at the face or furthest extremity of the drift, showing an entire thickness of 32 ft. of ironstone, namely, 6 ft. 2 in. of drift, 11 ft. 9 in. above the drift, and 14 ft. below it. And, what is important to mention, the ironstone was here distinctly stratified, as shown by the lines across the section, Fig. 1094.

400 yds. in advance of the extreme end of the drift, and 660 yds. from the side of the hill, a bore-hole, No. 2, Fig. 1089, was put down; and at right angles to the line of this bore-hole from the drift two other bore-holes were put down from the surface, as shown, Figs. 1089, 1090, each 200 yds. distant from No. 2 bore-hole, or 400 yds. separate; and the following are sections of the strata passed through in these bore-holes.

Account of the Boring No. 1, Fig. 1090, or Sixth Bore-hole, on Rosedale Moor.—1858.

No.		Fms.	Ft.	In.	No.		Fms.	Ft.	In.
1	Clay .. .. .	0	5	0		Brought forward ..	39	4	9
2	Metal or shale .. .. .	1	1	0	13	Ironstone, magnetic ..	0	5	0
3	Brown freestone water ..	12	5	6	14	Shale mixed with ironstone	1	0	9
4	Metal or shale .. .. .	6	1	6	15	White post .. .. .	0	2	4
5	Brown and grey post ..	2	0	0	16	Shale .. .. .	1	1	0
6	Grey metal .. .. .	3	2	0	17	Dark metal .. .. .	0	3	0
7	Brown and grey post ..	3	4	8	18	Shale with post girdle ..	1	5	3
8	Grey metal .. .. .	3	4	9			45	4	1
9	Grey post .. .. .	0	5	6	19	Ironstone, magnetic ..	5	2	0
10	Grey metal .. .. .	3	1	10	20	Inte. shale .. .. .	0	1	6
			38	1	9				
11	Ironstone, magnetic ..	0	4	0		Total depth, fathoms ..	51	1	7
12	White shale mixed with ironstone .. .. .	0	5	0					
	Carried forward .. .. .		39	4	9				

Account of the Boring, the Middle Hole, or No. 2, Fig. 1090, on Rosedale Moor.—1857.

No.		Fms.	Ft.	In.	No.		Fms.	Ft.	In.
1	Freestone ramble	..	..	0 3 0					
2	Metal	..	..	0 4 0		Brought forward	..	37 3 3	
3	Brown post	..	..	5 2 0	19	White post	..	..	0 1 3
4	Grey post	..	..	1 3 0	20	Metal	..	..	1 3 6
5	Brown post	..	..	5 2 0	21	White post	..	..	0 3 3
6	Metal	..	..	5 3 0	22	Metal ironstone girdles	..	..	2 5 0
7	Post with water	..	..	0 5 0					42 4 3
8	Metal	..	..	0 5 0	23	Ironstone	..	..	2 1 3
9	Coal	..	..	0 0 4	24	White post mixed with whin	..	..	1 2 0
10	Metal	..	..	0 2 6	25	Metal with ironstone girdles	..	..	1 1 6
11	White post with water	..	..	0 3 0	26	Black metal mixed with iron-			0 4 0
12	Metal	..	..	2 1 6	stone	..	..	..	
13	Grey and brown post	..	..	2 3 0					48 1 0
14	Metal	..	..	3 2 0	27	Ironstone	..	..	5 2 0
15	Brown post	..	..	2 3 6	28	Inte. grey shale	..	..	1 1 0
16	Metal	..	..	3 5 0					
17	White post	..	..	0 4 0					
18	Metal	..	..	0 5 5					
	Carried forward	..	..	37 3 3					
						Total depth, fathoms	..	54 4 0	

Account of the Boring, No. 3 Hole, Fig. 1090, or North Hole, on Rosedale Moor.—1858.

No.		Fms.	Ft.	In.	No.		Fms.	Ft.	In.
1	Clay	..	..	1 1 0		Brought forward	..	40 3 0	
2	Brown post	..	..	11 5 0	14	Ironstone	..	..	0 3 0
3	Grey metal	..	..	4 1 0	15	Shale, mixed with ironstone	..	..	0 5 9
4	Brown post	..	..	3 3 6	16	Gullity post	..	..	0 0 9
5	Grey metal	..	..	2 0 0	17	Ironstone, magnetic	..	..	0 5 6
6	Brown post	..	..	2 1 0	18	Light-coloured ironstone	..	..	0 3 0
7	Grey metal	..	..	2 5 0	19	White post, mixed with whin	..	..	1 1 0
8	Brown or grey post	..	..	3 0 0	20	Ironstone, magnetic	..	..	0 3 0
9	Grey metal ironstone girdles	..	..	4 1 0	21	Grey shale, mixed with iron-			1 2 6
10	Grey post	..	..	0 4 6	stone and post girdles	..	..	..	
11	Grey metal	..	..	2 5 6	22	Black metal	..	..	0 2 6
				38 3 6					47 0 0
12	Ironstone, magnetic	..	..	0 4 6	23	Ironstone, magnetic	..	..	4 5 3
13	White shale, mixed with ironstone	..	..	1 1 0	24	Inte. shale	..	..	0 4 0
	Carried forward	..	..	40 3 0					
						Total depth, fathoms	..	52 3 3	

It will be seen, therefore, that for a distance of 580 yards from the pit, No. 1 on the section, Fig. 1089, to the boring No. 2 on the same section, the thickness of this bed of ironstone is nearly the same, and that this is the case likewise at the other two bore-holes, Nos. 1 and 3, at right angles to the above line of section, the respective thicknesses being as follows:—

	Ft.	In.		Ft.	In.
Drift	..	..	..	32	0
No. 1 bore-hole	..	..	..	32	0
No. 2 bore-hole	..	..	..	32	0
No. 3	..	..	..	29	3

These borings and sections show two distinct beds of ironstone, stratified with great regularity; and they prove most conclusively that neither of them is at all like what Bewick terms "nothing more than a volcanic dyke."

It will be seen by the map of the district, Fig. 1088, that a border is traced around the edge of the valley; this is undoubtedly the outcrop of what is called the "top seam" of ironstone, as it can be traced south and east into Eskdale, and towards Grosmont and Fryupdale; and also north towards Swainby and Boltby, in which localities Marley has given sections of the top seam, and also of the Cleveland main band. Supposing this outcrop in the Rosedale valley to be the top seam, then the upper bed in the sections, Figs. 1089, 1090, is unquestionably the top seam likewise; and we there have a bed of ironstone upwards of 30 ft. thick, lying parallel to and strictly conformable with the "top seam" (and separated therefrom only by a thin bed of shale), of an entirely different character from either such top seam or the main band of Cleveland.

I have (says Wood) laid down on plan, Fig. 1089, a section of the strata given by Marley, at Grosmont to the south-east, and at the Swainby mines to the north; and I have added the section at Easton Nab. It should be observed, also, in corroboration of the upper bed of ironstone, Fig. 1089, being the top seam, that a bed, or rather three or four beds, of ironstone intermixed with shale occur in the brook of Rosedale and crops out in the bank, which is generally believed to be the representative of the Cleveland main band, though the ironstone is very inferior, and not workable. I have laid down on the section, Fig. 1089, the position of this bed of ironstone, which agrees pretty well with its position in the other sections, making allowance for the variation in the thickness of the lias shale as found in the several localities.

I have (observed Wood) likewise, in Figs. 1088, 1089, shown the position of the quarry, which

appears to have slipped down below the level of the beds, as shown by the drift and borings. This appears to have been occasioned by a slip-dyke which crosses the drift near the pit, as shown on the plan, Fig. 1088. It will be seen by this plan that the drift passed through alluvial soil and shale up to near the pit, when this dyke was crossed and the ironstone cut, as shown on the plan. This dyke is supposed to run in the direction shown on the plan, crossing the drift near the pit, and throwing the strata down on the south-west side, and, consequently, the strata comprising the quarry; and it appears that the quarry itself is much broken, and has very much the appearance of a disjointed slip, the elliptical nodules being in a mass of confusion, as shown on the plan.

It has been supposed by some parties that this dyke has given the magnetic character to the ironstone; but it is well known that the character of the ore must be changed from a peroxide to a protoxide to become magnetic, which the crossing of the dyke through the strata could scarcely accomplish; and then we have the entire absence of shells in the lower bed, while the matrix of the upper bed or top seam is entirely calcareous and filled with shells. The concretionary nature of the stone, and the much greater percentage of iron produced by this deposit over that of either the top seam or the Cleveland main band, are also characteristic of this bed of ironstone; the analysis given by Marley of the Rosedale stone being upwards of 50 per cent. of metallic iron, while the top seam and main band are about 32 to 35 per cent.; and the produce of a large quantity smelted at Consett gave 55 per cent. from the calcined ore, and 45 per cent. from the raw stone.

Whatever opinion may, therefore, be formed of the cause of this deposit, we certainly have the fact that, for a width of 400 yds. and a length of 500 yds., we have a bed of ironstone highly magnetic, of an almost entirely uniform thickness, totally different in its mineralogical character from the ordinary stone of the district, and yielding in produce nearly 20 per cent. more iron in the furnace. To what extent this bed may exist beyond the extent already proved will be the subject of further investigation; but it will be a very extraordinary anomaly in geology if a bed of such uniform thickness should not extend to considerable distances. It has been stated that a similar bed has been discovered in other and distant localities; not being myself cognizant of the facts, and my information not being very precise, I abstain (says Wood) from giving such information at present. The importance of such discoveries are of too great interest in the district, and too valuable in a commercial point of view, to remain long unexplored, and therefore we may hope that at some future period the Institute will be favoured with an account of such deposits.

The President's paper on the Rosedale Ironstone having been read, a discussion thereon was taken.

*Bevick* said the magnetic ore in the quarry was a casual deposit in the shape of a dyke or vein.

*Marley*.—I understand, since I was at Rosedale Abbey, that which the President stated to be the top seam had been discovered in a regular stratified state on the south side of the magnetic quarry. At the last discussion we had on the subject, I admitted if that bed of ironstone had been discovered keeping on its uniform rise and dip, from the north side of the quarry to the south, I had been mistaken in supposing the magnetic seam to be the same as that of the seam then discovered on the north side of the quarry. Then, as to whether it was a vein or a bed, or whether, what I supposed at the last meeting, it was an overflowing between soft strata, similar to "flats" in lead veins, I had not an opportunity of forming an opinion, for want of the *three bore-holes*, which have now been given.

*The President*.—What you stated was quite correct. The top seam had not then been found on the south side of the quarry. It is now found on the south side as well as the north side; but I do not think we have yet discovered the magnetic stone on the south side of the quarry, except in the drifting and borings.

*Marley*.—When I made my examination, preparatory to reading my paper, the top seam at the point A on Fig. 1087, therein referred to, was lost, and no continuation was found south of the magnetic quarry; but, by competent witnesses, I have been informed it is now found south of the said magnetic quarry. But, if the magnetic stone is a bed, it is extraordinary so large an extent of country should give no trace of it, as at Gosmont and other places we have not the slightest trace of it. At Ingleby they are putting three bore-holes down, with a view of proving the existence or otherwise of the magnetic ironstone there. They are now, I believe, past the top-seam position, but have got nothing but shale yet. These borings will prove about 100 fathoms of strata. I have hitherto been of opinion that the round particles, in the specimens of magnetic ore, are oolitic shells.

*The President, N. Wood*.—No. I believe they are iron, with a siliceous matrix.

*Marley*.—Has one of these globules ever been analyzed by itself, and found to be pure iron?

*Wood*.—I do not know; but I believe there is no calcareous matter in those particles which there would be if it were shells.

*Marley*.—Unless it is some peculiar formation.

*Wood*.—Then the shell is gone, and the iron left.

*Boyd*.—The chemical part of the shell remains in the Cleveland stone.

*Marley*.—The magnetic stone is not in analogy with the Cleveland.

*Wood*.—It has changed its character from a peroxide to a protoxide.

*Marley*.—I acknowledge the magnetic stone is free from "pectens."

*Bevick*.—After hearing what has been stated by our President, I am bound to say our opinions are as much opposed as ever; and I shall endeavour to show you that the ironstone beds they have found numerous at Rosedale Abbey are not the same as the magnetic ore and top bed found by the side of the valley, that, in fact, the borings have not reached those deposits by several feet, and that, therefore, they have not as yet proved anything more respecting them. The strata they have bored through are quite above them, and you will find on looking at the table of the borings,

publication with the July discussion, that an important member of the series, which immediately overlies the top bed, is wanting. I allude to the great sandstone rock, which is seldom under 50, and sometimes met with 100 ft. thick. This rock does not appear in the borings at all.

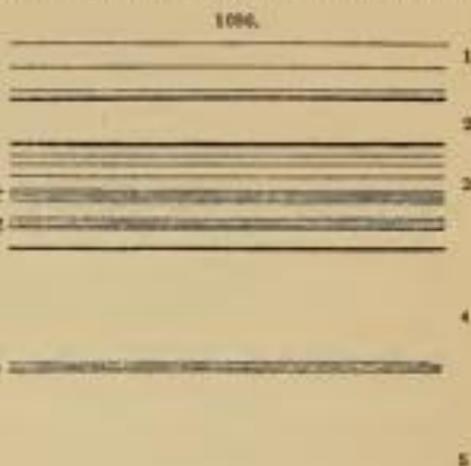
Wood.—Yes, it does, namely:—

					Fms.	Ft.	In.	
Brown freestone	..	No. 1 bore-hole	..	..	12	5	6	} with other beds of post, mixed with shale.
Brown and grey post	..	" 2 "	..	..	12	1	0	
Brown post	..	" 3 "	..	..	11	5	0	

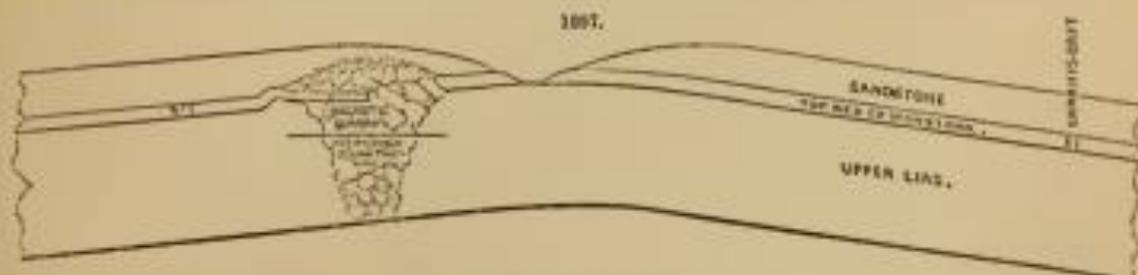
Besick.—That is not the sandstone I allude to. That rock is found higher in the series, and belongs to the coal measures, which your bore-holes have gone through; but, as I have just said, they have not yet reached the other sandstone, and cannot, therefore, have touched the top bed. In this section, Fig. 1096, you have, in my opinion, a type of the ironstone you have gone through in your borings. The seams here are thin and divided, and the shale between them is interspersed with iron nodules; and, as you admit the seams are split in the last bore-hole, it but serves to confirm my opinion that they are one and the same. They occupy the same geological position in the series—that is, they intervene the great sandstone rock and the coal measures in the oolitic series.

Wood.—Do you purpose giving the sections for publication?

Besick.—Yes; I intend leaving the whole of the sections with you for that purpose. The thickness of every stratum, in the diagram representing a cross-section of the vale of Rosedale, is taken from the table of the borings before referred to, in which I may here observe there is an error of 3 fathoms 2 ft. The total ought to be 48 fathoms 2 ft. instead of 51 fathoms 4 ft.; and if you take from this 1 fathom 1 ft. for the grey shale they have left off in, below the ironstone, it leaves 47 fathoms 1 ft. from the top of the bore-hole to the bottom of the ironstone. I am thus particular because I have taken a line of levels, commencing at the south drift, by the side of the hill, and terminating at the south bore-hole; and I find there is a difference in the height of the level, and the depth of No. 2 bore-hole, Fig. 1090, of 64 ft., fully corroborating what I have before stated, namely,—That the bore-holes have not yet reached the sandstone which overlies the top bed; and if you will allow me to explain my sections, I think they will prove to you that the ironstone they have cut through belongs to that which we call the oolitic beds, and which are found in different localities in the Gresmont district, not so thick, it is true, neither are they magnetic; but they are found, as I before stated, occupying the same geological position, and accompanied by the same description of strata. Section, Fig. 1096, is taken between Gouthland Mill and Beekhole, near Gresmont, which, you will observe, contains the same alternating strata of sandstone, shale, coal, and ironstone, as you see in section, Fig. 1087, which is a transverse section of the vale of Rosedale, representing the strata they have bored through there. The ironstone beds *a* and *c*, in section, Fig. 1096, are, in my opinion, the same as those marked *a* and *c* in section, Fig. 1087. The bed *c* is very irregularly diffused throughout this portion of the oolitic district. It is found in the nodular form. In some places you find it of considerable thickness, and then, again, entirely wanting. Sometimes of good quality, but more frequently coarse and inferior, and gradually alternating with the sandstones. The bed *a* is more regular, but thinner, and of very good quality; its upper portion consists of a nodular bed averaging from 3 to 6 in.; and the lower portion a bed averaging from 12 to 18 in. in thickness. Wherever I have met with those beds, however, I have always found them so variable, both in extent and thickness,



Reference:—1, 2, 3, Sandstone, shale, and coal.  
4, Sandstone, 5, Upper lias. *a*, *b*, *c*, Ironstone.



as to afford no reasonable prospect of their paying for working. They may certainly be found different at Rosedale; but I would just observe that I consider having a most fallacious mode of proving ironstone deposits in strata such as that which these borings have gone through, you are so liable to mistake a nodule for a bed, or a portion of a bed. I shall be much surprised if you do

not find the section of your shaft, should you sink one, very different from the section of your bore-hole.

Wood.—Then it is a question of policy, in Bewick's view of the case, commercially considered, whether the borings should not be continued. With regard to the identity of the position in the series of the bed of ironstone ranging around the Rosedale valley, as shown in Fig. 1097, and also in Fig. 1087, it appears to be undoubtedly the top bed of Cleveland. All parties admit this. Then the question is, Is the bed of ironstone proved at the pit No. 1, Fig. 1089, and the bed corresponding therewith and proved in the bore-holes Nos. 1, 2, and 3, and therein designated by me as the top seam, the same bed of ironstone? Bewick thinks not, and that the borings have not yet reached this bed. I can, of course, only refer to the borings, driftings, and the section of pit No. 1, and I must add that there appears to me no doubt whatever on the subject; and the fact that, according to Bewick's plan, Fig. 1097, we have the top bed on both sides of the magnetic quarry, ranging as accurately as can be conceived with this bed in the borings, confirms this supposition, in my opinion. It is true that this bed is at a lower level at the south or left-hand drift than on the north side, but this is clearly the effect of the dyke shown in Fig. 1087, which throws down the strata in that direction. With regard to the supposed want of what Bewick calls the thick sandstone strata immediately above the top bed of ironstone, and shown on the section, Fig. 1096, to be 100 ft. thick, I have looked carefully over the sections given in Marley's paper, and I do not find in any one of them, except at Eston Nab, the extreme northern point of the district, any bed of sandstone approaching to that thickness, and there the section given is

	Ft.	In.
Freestone .. .. .	60	0
Shivery post, patches of jet, and fire-clay .. .. .	54	0
Top seam, exclusive of shale bands .. .. .	1	3

At Rosedale Cliffs, between Staiths and Runswick Bay, we have

Freestone .. .. .	26	0
Fire-clay .. .. .	4	6
Freestone shale .. .. .	5	5
Blue shale .. .. .	0	10
Top seam, exclusive of shale bands .. .. .	4	7

Still farther south, the sandstone at Wreck Hill is only 10 ft., with 2 ft. 6 in. of shale covering the top seam; and at Grosmont, Marley gives 25 ft. of sandstone, and another section at 38 ft. 6 in., which he says varies in thickness and quality. At Fryupdale, the thickness of sandstone is given at 55 ft., and at another place, namely, Swainby, the following is the section:—

	Ft.	In.
Soil, &c. .. .. .	3	0
Freestone .. .. .	24	0
Slaty coal .. .. .	0	9
Shale .. .. .	1	0
Sandstone .. .. .	4	0
Slaty coal .. .. .	0	9
	6	6
Shale .. .. .	5	0
Coarse freestone .. .. .	3	6
Shale, with occasional nodules of ironstone	13	0
Top seam .. .. .	28	0

Near the limekiln this is  
100, with 9-inch iron-  
stone balls in it.

Considering, therefore, that in the borings there is about 60 ft. of sandstone, there does not appear to me any substantial difference between the shale in those borings and in the other parts of the district to justify the supposition that the upper bed of ironstone is not the top seam. Bewick thinks the bore-holes have not reached the sandstone he describes. If so, he should like to ask Bewick what seam of ironstone that is in the district which has been bored to?

Bewick.—It is, in my opinion, as I have previously stated, the ironstone found in the oolitic series.

Wood.—Where does it occur in the other districts? Where do you find another similar deposit in Mr. Marley's sections?

Marley.—Dr. Verity gives a variety of ironstone seams. If you refer to my paper, you will find there are several ironstone seams lying over the seam, which we agree to be the top seam of Cleveland. Professor Phillips said that, with the exception of the classification of names, this section was practically correct.

Wood.—Do you think the ironstone which crops out all around the valley of Rosedale is the top seam?

Bewick.—I think so; I have no doubt about it.

Wood.—If we are agreed about the deposit of ironstone found cropping out around the valley of Rosedale, as shown in the different plans, then there can be no difficulty in tracing the sandstone overlying that bed to the sandstone first of all sunk through at the pit, Fig. 1089, and thence to the borings Nos. 1, 2, and 3; and these borings having passed through the upper bed of ironstone, below such sandstone, and then through the magnetic bed, there cannot be the least doubt of the geological position of these beds. With reference to the levels, there is no discrepancy whatever

in that respect; there is a rise in beds in the line of the drift, and in the extension of that line to the borings, and the direction of the line between the borings seems to be nearly water-level at that part. There is not, therefore, the least discrepancy on this point. I have taken the Ordnance maps as my guide as regards the levels, and have no doubt they are correct. Whatever opinion may, therefore, be arrived at with respect to the comparison of the beds proved in the borings and in the pit, with the beds at Grosmont, &c., there appears no doubt in my mind that the mass of ironstone of the quarry is a detached portion of the thick or lower bed of ironstone, and that such bed exists *in situ* for a considerable, and, of course, at present, for an unknown extent in the locality of Rosedale.

*Bewick.*—If our President means by pit Fig. 1089 the air-shaft sunk on the main drift, I quite agree with him that the sandstone found in that shaft is the same as that which overlies the top seam; but, I beg to say, I entirely differ from him in supposing it to be the same as that they have gone through in the borings. I am also opposed to his opinion with reference to the direction of the dip and rise of the strata. There can be no doubt, I think, but the strata on the west side of Rosedale, and to the south of the cross—that is, the point from whence the strata dip in contrary directions—are dipping in a south-westerly direction, as shown in my section, Fig. 1097, and still more clearly proved by the drift commenced on the south side of the magnetic dyke, and driven in a line with the south bore-hole, running nearly west, but which has been discontinued, owing to the top seam, in which the drift was commenced, dipping so much in that direction, instead of rising, as our President supposes, as, at the distance of not many yards, to be completely under water-level. With reference to the slip-dyke or fault mentioned by that gentleman, I can only state that I have never yet been able to discover any dislocation or disturbance of the strata, other than what has been occasioned by the dyke of magnetic ore in its immediate vicinity. Then, as to the extent of the magnetic ore, all I can say is, I have paid several visits to Rosedale solely for the purpose of examining the strata in that neighbourhood, the many deep ravines which abound there affording ample opportunity for doing so, but I have never been able to trace the magnetic ore beyond the vicinity of the quarry, and every visit only serves to convince me that it is a casual deposit, in the shape of a dyke or vein. A bed, however, of 560 yds. in length, and from 30 to 32 ft. thick, cannot be identified with a casual deposit; nevertheless, I think, very probably there may be a mistake in supposing you have a solid mass of ironstone 32 ft. thick. This may have occurred from the borers having cut through nodules or irregular patches of ironstone, and also from the shale in which it is found being very hard, and of the same colour as the ironstone. From these circumstances it is an easy matter to be misled by borings.

*Wood.*—Whatever may have been the result of investigations on the surface, I do not think I can add any further information to that already given and shown on the plans, to prove that a thick bed of ironstone of about 32 ft. exists over a space of upwards of 560 yds. in length, and 200 yds. in width, with not the least indication of any change or termination of such deposit. It would, indeed, be a most extraordinary occurrence in the annals of boring, to suppose that occasional nodules, or irregular patches of ironstone, should have produced the result recorded in these borings. The boring through the ironstone beds was performed under the immediate inspection of Stott, a well-known experienced borer, who kept the specimens brought up the bore-hole; and I can add, that I examined a great many of the specimens myself with a magnet, and found them magnetic. There is not the least pretence for supposing that shale could be mistaken for ironstone. Have you seen any nodular magnetic ironstone in the Grosmont district?

*Bewick.*—Never. You must remember (addressing the President) that you stated at the October discussion in 1857, that Professor Phillips and yourself had discovered the magnetic ore in "two localities two miles apart," namely, at Sheriff's drift and at the Quarry; and, again, in the July discussion of last year, you stated the stone in the drift south of the dyke was magnetic, but on examining it I found this not to be the case as regards both the drifts. I believe the reason why there are so many conflicting opinions with reference to the nature and extent of the magnetic ore is owing to the difficulty there is in distinguishing the ore from the top bed—that is, in separating the igneous portions from the sedimentary: for, although they are both frequently magnetic in the immediate vicinity of the dyke, there is yet a vast difference between them. The igneous portion is harder, heavier, and more compact than the sedimentary; and the former appears to have acted upon the latter whilst in a heated condition, much in the same way as a magnet acts upon a piece of common iron, imparting to it a portion of its peculiar magnetic properties. I may here be permitted to add, that whilst I believe this ore to have been subject to a heat sufficient to evolve the different gases it contained, I yet do not think the heat has been of that intensity so as entirely to expel them. We need not, therefore, be surprised at traces of carbonic acid being found in the chemical analysis of this ore. Here is a specimen of the igneous portion, which I took from the bottom of the quarry, and, after examining it, no one can doubt, I think, of its having been subjected to heat.

*Wood.*—There is no doubt, as stated by Mr. Bewick, that portions of the top bed in Rosedale are occasionally magnetic, and it was this property which led to the mistake, if there are mistakes, in supposing the magnetic bed to have been discovered at Sheriff's drift, and at the drift south of the magnetic quarry. The explorations at that time had not been sufficiently extended, nor have they yet been prosecuted to such an extent as to ascertain if the magnetic bed exists in those localities. Finding part of the ironstone partaking of magnetic influence led to a supposition that this bed did exist in those localities, and the subsequent explorations have not been prosecuted to an extent to ascertain the fact either one way or the other. To *Bewick.*—From what part of the quarry did you take this specimen?

*Bewick.*—It is from the floor of the quarry. This (showing another specimen) is a sample of the top bed which appears to have been partially burnt, and you will at once be able to detect the difference between them. These (showing other specimens) are samples of the ironstone found in the oolitic rocks, in the neighbourhood of Grosmont, some of the nodules of which are amongst

the richest of the clay or calcareous ironstones. I omitted to state that, with the exception of the first 60 ft., where the ground was so steep that I could not fix my instrument, and from which there may be some slight inaccuracies, I took my levels with a good and safe instrument, and the operation was performed in the ordinary way of back and fore sights. I find the difference between my levels and what I suppose the correct position of the top bed of ironstone, and that shown by the bore-holes, to be 64 ft.

Wood.—The question of the difference of the levels rests entirely upon the assumed inclination of the beds; a difference of level of 64 ft. in a distance of 400 yds., accords, in my opinion, with what may be supposed to be the regular inclination of the beds.

Besick.—Yes; but in your section you connect two sandstones which have nothing to do with each other, namely, the sandstone found in the air-shaft immediately overlying the top bed, and the sandstone found in the bore-hole, between which there are several feet of *alterating strata*; and to do which you must of necessity raise your level line, and show the strata to be rising in that direction; but the drift you have driven some distance into the side of the hill, and at the same point as my line of levels, shows the strata to be *dipping in that direction*. I may mention, too, that had another bed of 32 ft. thick really been met with in the bore-hole, it must have been found along the sides of the valley, which are intersected in so many places with mountain streams, all of which have been searched by persons having a fair knowledge of the geology of the immediate neighbourhood, but without the least trace of it having been met with.

Wood.—I cannot think that there is the least doubt that the sandstone in the pit, No. 1, Fig. 1089, is the same sandstone as that proved in the borings; all the appearances on the surface, as well as the general rise and dip of the strata, prove this. Extending the line of section across the valley, it is clear there is a general rise of strata along the line of section. No doubt the strata in the drift dip towards the west, but that is no doubt influenced by the slip-dyke which crosses it. I would observe that, taking the line of section along the face of the valley in Fig. 1087, in the direction of the dotted line *a b*, and applying the inclination of the top bed of ironstone, shown Fig. 1097, to that line, and not to the curved or projecting line along the face of the hill, the position of the bed would be rising from *a* towards *b*, and it would require a slip-dyke, shown Fig. 1087, to throw the bed into its proper position along the face of the valley to the west of the magnetic quarry. On examining Fig. 1087 it will be seen that the magnetic quarry and the top bed of ironstone, as shown in Fig. 1097, project considerably to the east of the general line of the side of the valley, which, being towards the dip of the strata, shows the top bed at a lower level than if the section had been continued in a more direct line, or in the direction *a b*. Whatever conclusion, therefore, may be arrived at after all the explanations given, we have the fact of an almost horizontal bed of ironstone, and of nearly a uniform thickness, distinct in character from the ordinary beds of the district, extending over a length of 508 yds. and a width of 200 yds., which clearly proves that it is not a vein. How much greater distance it extends, must be left to future explorations to prove; but it would certainly be an extraordinary anomaly in geology for such a thickness of strata to disappear altogether in a short distance. If it extends across the valley, as shown in Besick's plan, Fig. 1096, then there is no reason to suppose that it may not extend to the same distance to the north; and if, according to Besick, the borings have not yet reached to the top bed of ironstone, then the deposit of ironstone, in the valley of Rosedale, is richer in ore than either Professor Phillips or myself has set forth. The correct extent must, however, be left to future explorers to discover. Enough has been proved to show a most extraordinary deposit of a very peculiar and rich ironstone, and well worth further investigation.

Besick.—There is a section of the cross drift, shown in Fig. 1089, driven at right angles from the main drift to prove the breadth of the dyke, and which, at the distance of 16 yds., cuts the shale, and apparently touches the top seam at the same time. At the distance of 6 yds. the stone in this drift ceases to be magnetic. It is, therefore, incomprehensible to me how it can again become so at the distance of 200 yds. from this point. Of course, you have a right to infer from the information that reached you that such is the case. Still I would strongly recommend that the borings should be continued to prove whether the sandstone be below you or not, to ascertain which could not fail to give great satisfaction to all concerned; the cost would not be great, as the bottom of your borings must be near the top of that rock.

Wood.—The cross drift was not sufficiently extended to the west to prove the dyke, but, as there was a considerable rise of the strata in that direction, no doubt such an inclination has been occasioned by the proximity of the dyke, shown on the plans, Figs. 1087, 1088. All the facts show that the slip-dyke has been a dislocation subsequent to the formation and consolidation of the various beds affected by it; and consequently such dyke could not, we can scarcely conceive, have any influence on the character of the ironstone bed itself, especially as it is not contended, I believe, that such dykes are either of a basaltic or mineral character, there being no appearance, in my judgment, to justify such a conclusion.

ON THE MAGNETIC IRONSTONE OF ROSEDALE ABBEY,  
CLEVELAND.

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BY JOHN MARLEY.

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As the subject of the Cleveland Ironstone has an important bearing on iron making generally, it is hoped that some details respecting its more remarkable features may be of interest to a meeting such as the present held in the city of Glasgow, the centre of a large iron producing district.

The writer would, therefore, call attention to the extraordinary deposit of magnetic ironstone in Rosedale Abbey, now locally known as "Rosedale West." As the whole of the Cleveland ironstone district has become too large for dealing with in any single paper, it is thought that a full description of the results of the explorings of the last eleven years, showing the actual extent and position of such ironstone, will be acceptable to the profession as well as the public.

The author had the opportunity, during the month of June last, of visiting and examining this wonderful deposit of ironstone. In Part VIII. of Spon's Dictionary of Engineering, published in 1869, under the head of Boring and Blasting (page 501), the paper of our first President, the late N. Wood, on this Rosedale Ironstone, with the discussion thereon,\* is given as an example of boring for minerals, and quoted nearly verbatim to show "the baseless fabric on which the so-called science of geology is made to rest."

The author felt induced to bring this subject before the present meeting thinking it a good opportunity of giving correct details of this magnetic ironstone, and at the same time of doing justice to the late N. Wood and the late J. Bewick, both of whom took a prominent part in the discussion quoted in Spon's Dictionary, the editor of which, it is understood, will be glad of the occasion afforded to place the real facts before the public, as to the extent and peculiarities of this deposit, in such a way as will show that, if the late President and Mr. Bewick

\* Vol. VII. of Transactions of North of England Institute of Mining Engineers, February, 1859.

had before them correct data on which to form their judgment (using a quotation of the editor), the "so-called science of geology" would not have been in jeopardy, since it is now proved it was the borings alone that were visionary.

If any one wishes for further details as to the discovery, application, or geological formation of the Cleveland ironstone generally, as also on this Rosedale District, he is referred to the author's paper in June, 1857,\* to Mr. Bewick's† and Mr. Wood's papers, read in Newcastle in 1857 and 1859, to Mr. T. Allison's paper, read in August, 1869, before the South Wales Institute of Engineers, and to Mr. W. Cockburn's paper, read at Middlesbro' before the Cleveland Institute of Engineers in 1869, as well as to the published work of Mr. Bewick on Cleveland ironstone in 1860.

In the paper of 1857, the Rosedale ore was alluded to on account of its large per centage of iron, the size of the deposit, and magnetic properties of the stone, and although iron had been made there 600 years ago, it was not until modern time, in 1834, and in 1853, that it again received attention, although previously, in 1851, a large quantity was worked for making and repairing roads.

In 1857, the quarry was unproved as to extent and thickness, the stone being in a conglomerate state, apparently not stratified, lying neither vertically nor horizontally, and allusion was made to the cheek or slip running parallel to the drift; attention was also called to the want of an exploring drift behind the quarry to prove the ironstone.

When making his examination in 1857, the writer had no doubt but that "Sheriff's Drift" seam, about 13 feet thick, was the top seam of the lias formation, now known as "the seam of the district," and the same seam as that at point A on the plan accompanying the paper of 1857, and also probably the same seam as that found at or adjoining the quarry. These suppositions, together with the fact that the top seam actually overlies the magnetic stone at the quarry forming the roof of the magnetic stone in drifting, have since been ascertained to be correct; the per centage of iron and quality, however, are very different.

Whether the writer was correct in his view as to the magnetic stone forming, or ever having formed part of, or ever having derived its high per centage of metal from the top seam, is still an unsettled question; on the other hand, it cannot now be called either a "vein" or a "bed."

\* Vol. V. of Transactions of North of England Institute of Mining Engineers, June, 1857.

† Vol. VI., Do., December, 1857.

It was stated in 1857, that the extent was an unsolved problem, left to others to prove, but the boundaries of the formation are now given in this paper.

The stone, although attracted by the magnet before calcining, will only (with some very rare exceptions) attract iron itself; the best parts contain 49 to 50 per cent. of metallic iron; whereas the best parts of the main seam of Cleveland ironstone, at present in use, can only be said to yield 33 per cent., down to as low as 28 per cent.; the top seam of "Rosedale East" being said to be equal to about 35 per cent. and upwards, although the same seam, in the same valley, is found to yield in some places not more than 20 per cent.

The author gives, 1st, the following quotations from his own paper of 1857:—

"The only special district to which I think necessary now to allude is the Rosedale Abbey District, the ironstone from which has attracted a large amount of attention on account of the large per centage, immense deposit, and magnetic properties.\*

"I have no doubt that this seam is the same as the seam at point A on the plan No. 6, as also the same as that found on the east side of Rosedale, in Captain Vardon's property, of varied thickness, as well as the same seam as that at Grosmont, Fryupdale, Swainby, and Boltby, known as the top seam of Cleveland, the 9 inches of coal in the pit sunk agreeing with Beckhole, near Grosmont, in particular, so that the only doubtful point is as to the portion from the outcrop at A to the so-called magnetic quarry, the most feasible solution being that it is a disjointed patch of the regular seam, known as the top seam, and not a vein, as has been said; and with all due deference to the parties who have had more opportunity for examining this district than I have, I propose leaving the extent of the magnetic and extra per centage tract as an unsolved problem, as it may vary from one or two acres to any indefinite extent, not being at all proved, to the south." †

2nd.—Mr. Bewick says, in his paper of December, 1857:—

"My object in thus troubling the members of this Institution with the foregoing remarks is twofold. First, to show that the iron ore of Rosedale, instead of being a large mineral field as was first asserted, and still believed to be so by many, is nothing more than a volcanic dyke; and, secondly, that the ironstone lately opened out in this locality is not as it is reported to be, the main seam now being worked in Cleveland and Grosmont districts, but is, in my opinion, if Mr. Marley will permit me to say so, the top seam." ‡

"The proofs afforded me are, first, its vertical or unstratified formation; secondly, from its containing no organic remains whatever; and thirdly, from its

\* Vol. V., p. 207.

† Vol. V., p. 208.

‡ Vol. VI., p. 19.

being highly susceptible to magnetic influence, as well as exhibiting the appearance of its having been in a state of incandescence." \*

"I would just observe that I consider boring a most fallacious mode of proving ironstone deposits in strata, such as that which these borings have gone through; you are so liable to mistake a nodule for a bed or a portion of a bed. I shall be much surprised if you do not find the section of your shaft, should you sink one, very different from the section of your borehole." †

3rd.—From the late Mr. Wood's paper, the writer has embodied, on the plans and sections here given, sufficient of his plan No. 1, and of the cross section as are necessary, to illustrate and show the extent of drifts in 1859, and the position of the borings. Mr. Wood says:—

"When this quarry was opened out, it was found to consist of apparently a confused mass of ironstone boulders of ellipsoidal structure, and of gigantic size, often 3 or 4 feet in diameter, the central part of these boulders being generally blue, and consisting of a solid dark oolitic magnetic iron ore, with, in many cases, sandy and solid ironstone crusts around it, and in receding from the centre the iron ore becomes paler, alternating with dark brown purplish layers; the layer then becomes pale brown, and the magnetic quality is lost. In most cases, however, the nodules are quite solid, and a slight stratification exists, though very obscure, and in several cases likewise the oolitic structure is merged into compact brown iron ore. In some parts also, where exposed to the water and to the weather, the iron ore is partly washed away, and a gritty ferruginous crust remains. These great variations do not occur where the ironstone is under cover, or covered by other strata, but appear to assume those different phases in consequence of its extreme susceptibility to change by exposure to air and water; and it is somewhat remarkable that the magnetic property is strongest where the mass is thickest, and scarcely shows any magnetism in places where it is thin, or where it has little cover, and, consequently, more exposed to decomposition or change.

"The great characteristic difference of composition between this ironstone and the top and main band of Cleveland is the entire absence of shells, the structure being entirely of an oolitic character, being entirely composed of small round concretions of iron ore cemented together with extremely thin silicious or arenaceous films, and in its magnetic properties exhibiting polarity, and likewise in its greater richness than the ordinary ironstone of Cleveland." ‡

"The boring through the ironstone beds was performed under the immediate inspection of Mr. Stott, a well-known experienced borer, who kept the specimens brought up the borehole, and I can add, that I examined a great many of the specimens myself with a magnet, and found them magnetic. There is not the least pretence of supposing that shale could be mistaken for ironstone. §

"Whatever opinion may, therefore, be arrived at with respect to the comparison of the beds proved in the borings, and in the pit with the beds at Grosmont, &c., there appears no doubt in my mind that the mass of ironstone of the quarry is a

\* Vol. VI., p. 16. † Vol. VII., p. 97. ‡ Vol. VII., p. 89. § Vol. VII., p. 100.

detached portion of the thick or lower bed of ironstone, and that such bed exists *in situ* for a considerable, and of course at present, for an unknown, extent in the locality of Rosedale.\*

"If it extends across the valley, as shown in Mr. Bewick's plan, No. 5, then there is no reason to suppose that it may not extend to the same distance to the north; and if, according to Mr. Bewick, the borings have not yet reached to the top bed of ironstone, then the deposit of ironstone in the valley of Rosedale is richer in ore than either Professor Philips or myself have set forth." †

4th.—Mr. T. Allison says:—

"This is the most singular deposit of iron ore in Cleveland, or even in England, inasmuch as its deposition does not appear to have been governed by any known law, we must, therefore, confess our ignorance, and call it the act of one of nature's *unknown bye-laws*."

Having given these quotations, the writer refers to the workings at "Rosedale West," Plate No. XXXIII., which show the extent of each trough to be about 5 to 6 acres, or only about one-fifth of the superficial area originally expected from the borings alleged to be proved, and the two troughs to be only about 150 yards in greatest width, instead of two miles as stated, the greatest depth being about 32 yards.

Two longitudinal sections of each trough, with several cross sections, are also given, Plates XXXIV. to XXXVI., and also a general isometrical drawing, Plate No. XXXVII., of the two troughs is added, by way of showing the relative position of such cross sections, from which a better idea will be obtained of the relative positions and extent of each deposit; it will be remarked that although they do not touch as stated by Mr. Allison, they very nearly do so. The sides of the two troughs are irregular and shelvy.

It will be seen from the quotations given, that the late Mr. Wood, naturally inferring that the drifts and three borings had sufficiently proved the extent of magnetic ore, never doubted their accuracy; but from the information since obtained, it is seen that had his original advice been adopted when 300 yards in, to drive 100 yards of cross cuts north and south, the extent would soon have been at once definitely proved, and future errors prevented.

The drifts, however, on getting to the distance of 400 yards, came on a shale cheek in front, then 300 yards distant from No. 2 boring; this cheek had also been proved on each side of the troughs, and on following it up it was found to be the termination of the magnetic ore

\* Vol. VII., p. 99.

† Vol. VII., p. 103.

to the west, and simultaneously with such termination a slip dyke riser to the west was found, as shown in the longitudinal section of Kitching's deposit, but as some details of this may be interesting, a sketch is given, Plate No. XXXVI., taken at the end of Garbutt's deposit, and attention is invited to the isolated patch of magnetic ore on the top of the dyke, having water washed pebbles between it and the top seam of the district, similar pebbles and shells having also been found in other parts of these two deposits lying between the top seam and the magnetic stone, as also occasionally on the side of the shale cheeks.

The slip dyke at the quarry, frequently named by both the late N. Wood and Mr. Bewick, the writer thinks is nothing more than a landslip of the hill side, very prevalent in the district.

Having proved this termination of magnetic ore, by entering only on the top seam of the district, a drift of about 300 yards was with all speed continued up to No. 2 borehole, hoping that on reaching such borehole two magnetic beds would be got instead of the one lost, but it was shown on putting a staple up (having such borehole within its area) to the position of the alleged 13 feet of magnetic ironstone, that only ordinary common shale *in situ* was found, and on sinking this staple down to the alleged 32 feet of magnetic ore, nothing was found but the regular top seam of the district containing from 20 to 26 per cent. of iron, with the sandstone and shale usually found with it, and which top seam at the quarry is generally about 11 to 12 feet in thickness.

The regular dip of the strata is 1 in 23 to the south.

It will be as well here for the writer to say that it is not his intention to show how these two magnetic beds or specimens of magnetic ore got into the borehole, they were no doubt *artificial deposits*, and he leaves this part of the subject by stating that neither the late Mr. Wood, Mr. Philips, nor the late Mr. Stott had any idea of the error. Again, it may be said that a part of this paper should show how the deposit of magnetic ore got into these troughs, or how such troughs themselves were formed, these points, however, are left to the more learned, and to such as are well versed in the science of geology. The No. 2 borehole having been thus proved incorrect, it was not thought worth the cost of driving to Nos. 1 and 3.

Borings were also made at the Ingleby Mines to find the magnetic deposit, but without success.

The troughs alluded to are nearly due east and west, and some importance has been attached to this circumstance in endeavouring to explain their magnetic quality. It has also been thought to indicate the

action of icebergs, but however caused, it is clear they can no longer be called either one or two beds of regular strata, and as to being veins, not the slightest fissure of any kind has ever yet been found at the bottom of the two troughs, although diligently sought for.

Notwithstanding these deposits were much smaller than was originally expected, the present owners have, since they took possession in July, 1864, vended about half a million tons of magnetic ore from "Rosedale West," besides which, in the previous three-and-a-quarter years, viz. : from April, 1861, about a quarter of a million tons were sent away, and there is still a considerable quantity to work, although from its situation and shape, only a small quantity per annum can now be got.

The above named quantities are exclusive of stone that is not magnetic, or from inferior parts of the troughs, or from the top seam of the district. Fortunately at "Rosedale East," this seam has been found to be of extra richness, which has caused a large traffic and kept the public railway fully utilized.

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The PRESIDENT remarked, that having had frequent opportunities of examining these remarkable deposits, he could confirm many of Mr. Marley's remarks. The theory of their volcanic origin was now quite exploded, and their structure was now admitted to be stratified, and to contain distinct traces of fossil flora, which would not have been the case had they been subject to plutonic action. He did not think there were any similar deposits in England, although, as Mr. Marley had remarked, present observation had been entirely confined to the west end of the valley of Rosedale. But he hoped, in the interest of the proprietors, other deposits of a similarly valuable nature might yet be found.

Mr. I. L. BELL, of Newcastle-on-Tyne, remarked that it had always appeared to him, on the discovery of these singular beds, that, from a strictly geological point of view, deposits which were come upon so suddenly, and which were of such unexpected thickness, might be found to take off in a correspondingly sudden manner; and he never could endorse the sanguine views of those gentlemen alluded to by Mr. Marley. He knew that at the time it was expected the magnetic stone would be found on the other side of the valley, *i.e.*, to the east, where the "top seam" was very clearly marked; but this proved not to be the case. Between the face of the hill, where it appeared in the great cliff, and the adjoining valley in a westerly direction, it had totally dis-

appeared—nor was there the slightest trace of the so-called magnetic stone in the “top seam.” With regard to the character of the deposit, its thickness might on first examination lead to the supposition of its being unstratified; but the circumstance to which the President alluded proves the contrary to be the case. All the analyses that he had seen indicated the presence of carbonaceous matter, and, he thought, some water not mechanically combined (which would not so much affect the question) but in a state of hydration; and these circumstances precluded the idea of volcanic action.

On the motion of the PRESIDENT, a vote of thanks was awarded to Mr. Marley for his valuable paper.

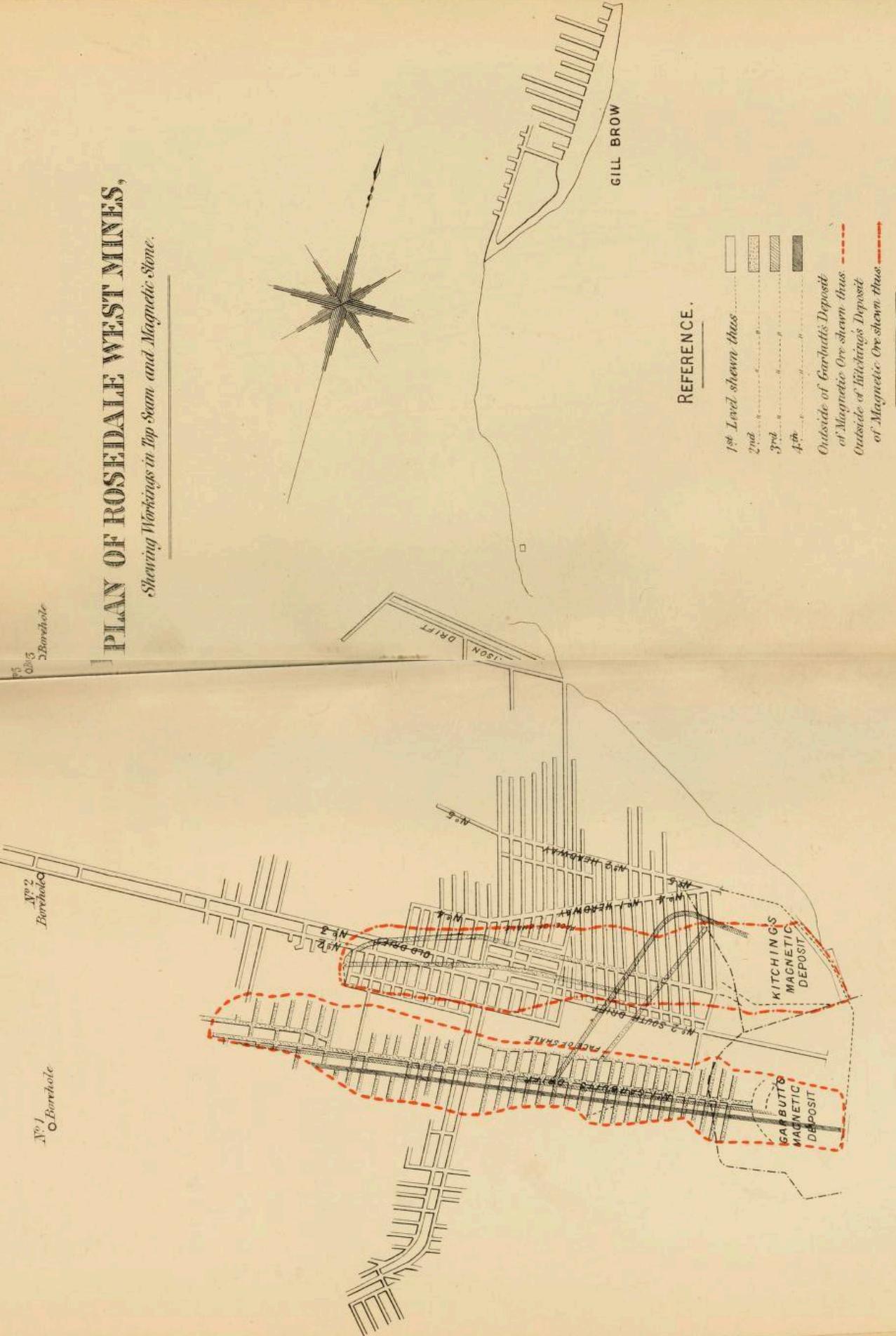
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Mr. J. B. SIMPSON then read the following paper “On the Duty of Cornish and other Pumping Engines” :—

(THE MAGNETIC IRONSTONE CROSS  
ROSEDALE ABBEY CLEVELAND.)

# PLAN OF ROSEDALE WEST MINES,

*Shewing Workings in Top Seam and Magnetic Stone.*

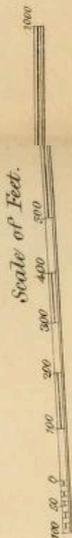


No. 2  
Borehole

No. 1  
Borehole

### REFERENCE.

- 1<sup>st</sup> Level shown thus
- 2<sup>nd</sup>
- 3<sup>rd</sup>
- 4<sup>th</sup>
- Outside of Garbutt's Deposit of Magnetic Ore shown thus
- Outside of Kitchings Deposit of Magnetic Ore shown thus

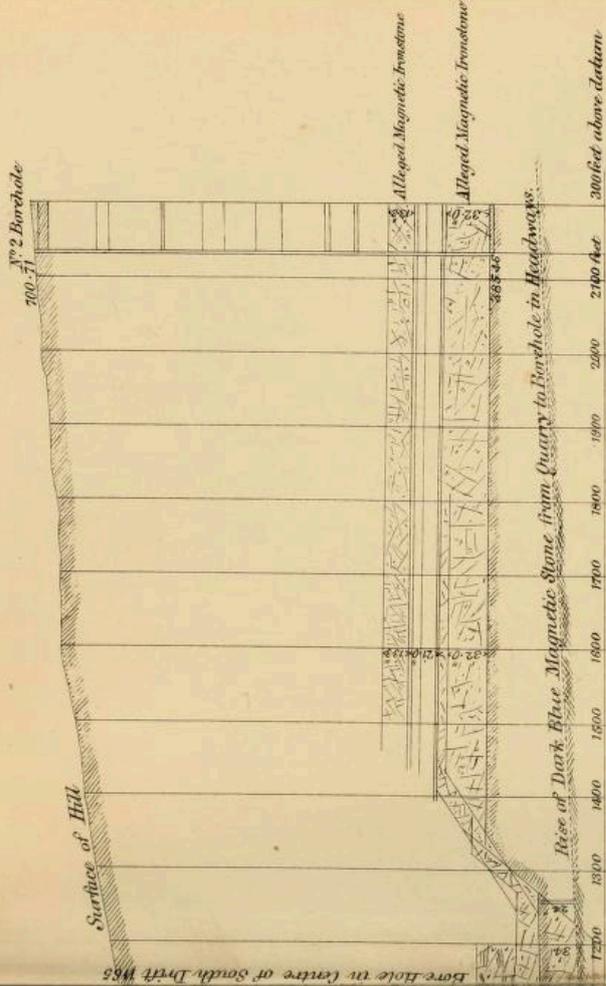


# KITCHING'S DEPOSIT.

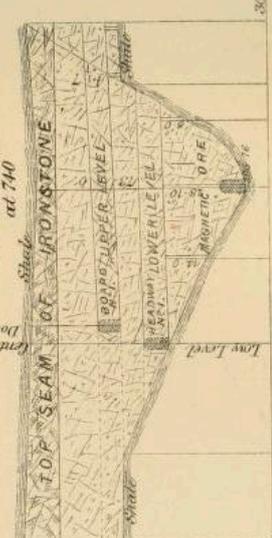
## LONGITUDINAL SECTION.

From Entrance to South Drift to N<sup>o</sup> 2 Bore Hole.

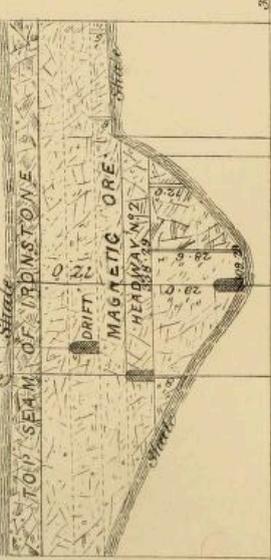
Scales ( Horizontal 200 feet to 1 inch.  
Vertical 100 feet to 1 inch.



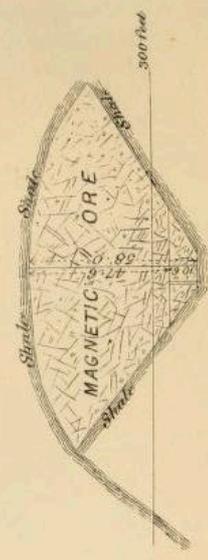
SCALES FOR CROSS SECTIONS  
Horizontal 100  
Vertical 50 feet



CROSS SECTIONS  
N<sup>o</sup> 2 Headway  
at 870



Through Quarry 550 feet outside of Entrance  
to Low Level.





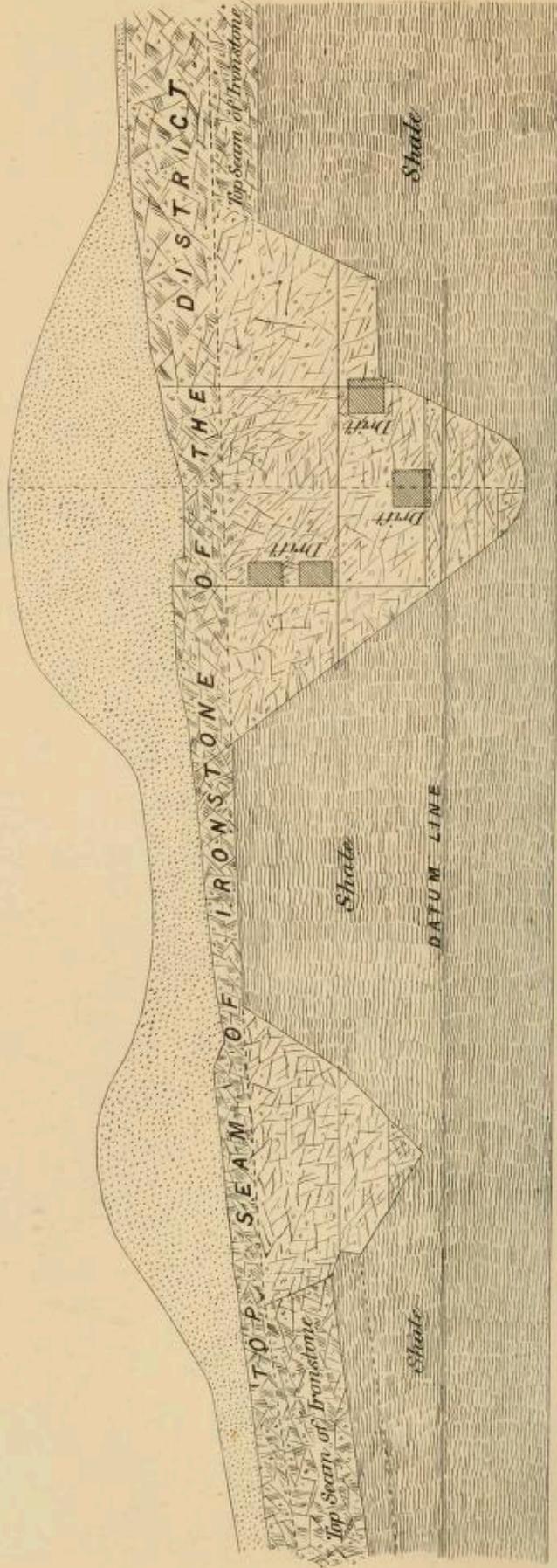
(THE MAGNETIC IRONSTONE OF ROSEDALE ABBEY, CLEVELAND.)

CROSS SECTION OF QUARRIES.

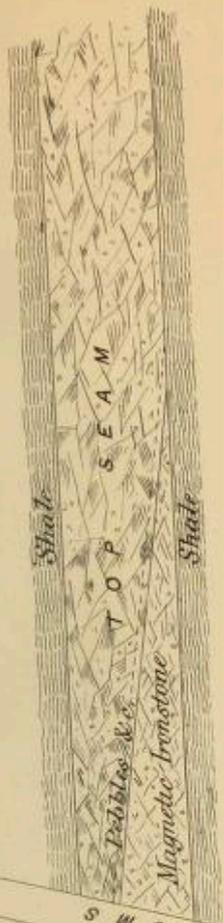
Scales { Horizontal 150 feet = 1 inch.  
Vertical 25 feet = 1 inch.

GARBUTT'S

KITCHING'S

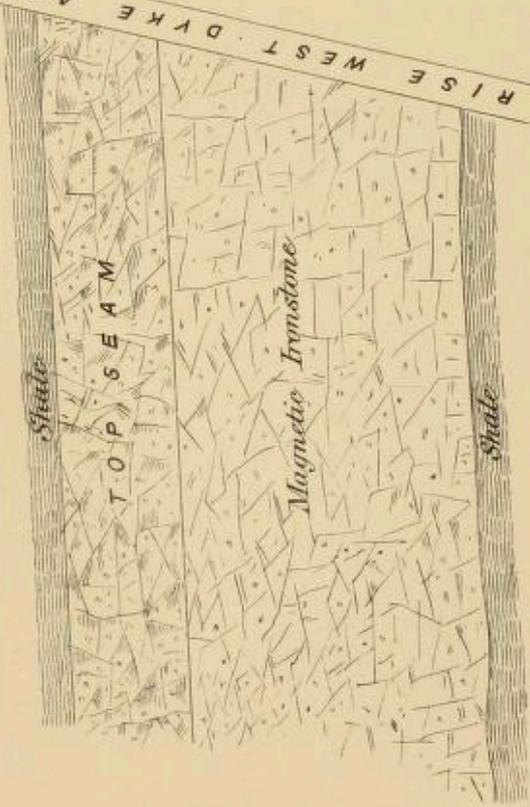


Position of the Top Seam of Ironstone and West Dyke in conjunction with the West



Scales { Horizontal 150 feet - 1 inch.  
Vertical 25 feet - 1 inch.

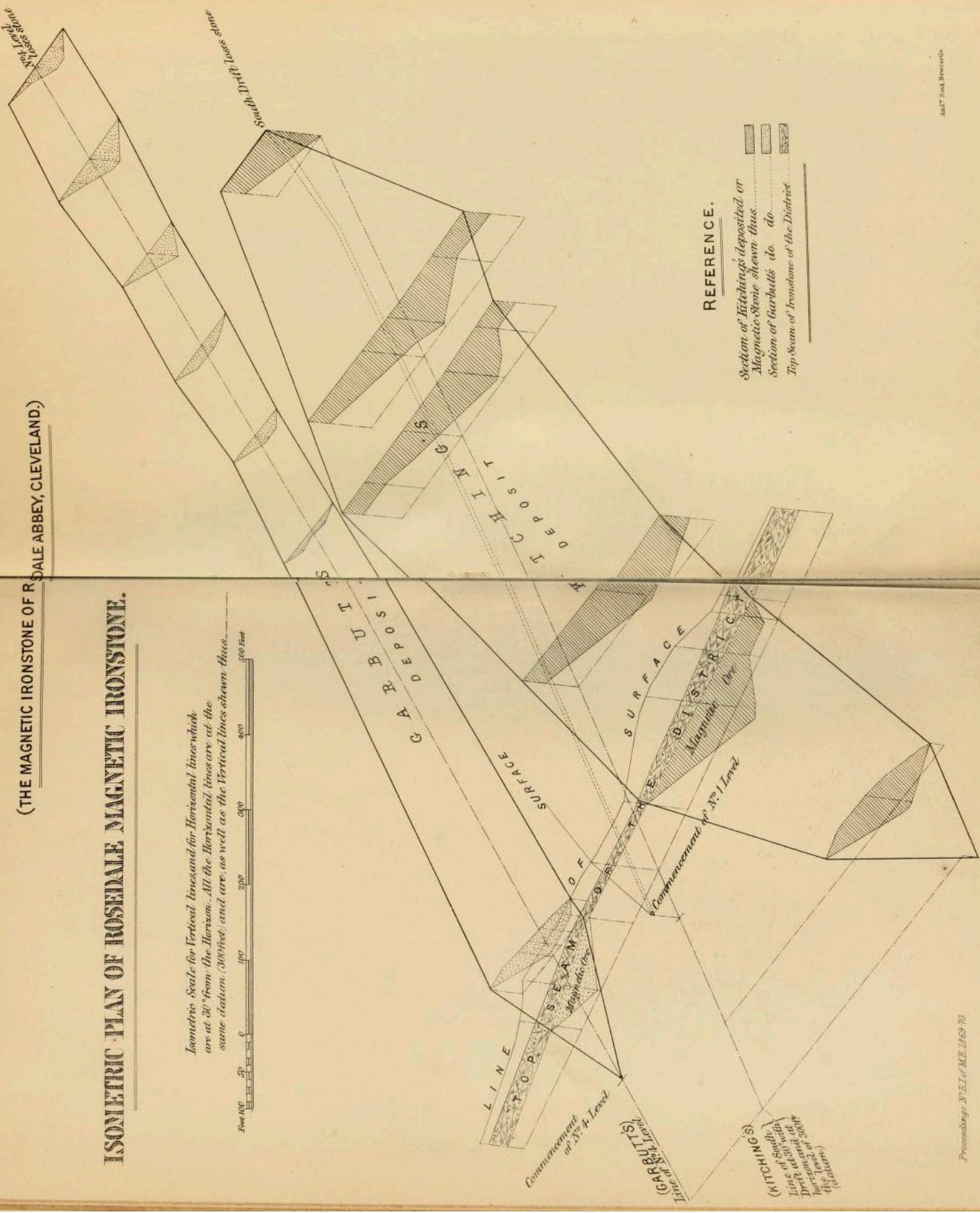
RISE WEST DYKE ABOUT 5 FATHOMS



(THE MAGNETIC IRONSTONE OF ROSEDALE ABBEY, CLEVELAND.)

ISONETRIC PLAN OF ROSEDALE MAGNETIC IRONSTONE.

Isometric Scale for Vertical lines and for Horizontal lines which are at 30° from the Horizon. All the Horizontal lines are at the same distance (300 feet) and are, as well as the Vertical lines shown thus.



REFERENCE.

- Section of Kitchings deposited or Magnetic Stone shown thus
Section of Garbutt's do. do.
Top seam of Ironstone of the District.

(KITCHINGS) Line of South (1/2) Dip at base of seam at 300 ft. level (300 feet)

### **Current geological interpretation of the Rosedale Magnetic Ironstone deposit.**

Locally, in the Rosedale area [SE 729 946], the Whitby Mudstone was deeply eroded into a series of shallow 'boat-shaped' depressions, about 500 m long by 30 m wide (Marley 1870). The depressions were filled with a distinctive Dogger lithofacies, a 'magnetite' ironstone (now shown to be a form of ferric, cronstedtite spinel; Hemingway 1974) overlain by ferruginous sandstone (Fox-Strangways et al. 1885; Rastall & Hemingway 1949). The iron ore probably represents a condensed, remanié deposit of early Opalinum Zone times that was preserved locally in shallow depressions on the pre-Dogger sea-floor.

Source: Powell (2010) Jurassic sedimentation in the Cleveland Basin: A review. *Proceedings-Yorkshire Geological Society* **58** (1), 21-72

# Rosedale East Mines

From Fearnside (1917)

TABLE SHOWING BRITISH OUTPUT OF IRON ORE, 1915.

Compiled from Statistics published by the Home Office, Mines, and Quarries General Report, Part III., issued 1917.  
By Counties.

County.	Quantity of Iron Ore.	Quantity of Pig-iron obtainable.	Difference.*	
	Tons.	Tons.	1914.	1913.
York . . . . .	4,821,465	1,446,413	-	-
Northampton . . . . .	2,517,150	813,143	+	-
Lincoln . . . . .	3,149,079	809,666	+	+
Cumberland . . . . .	1,323,403	697,965	+	-
Stafford . . . . .	703,231	211,071	-	-
Leicester . . . . .	685,137	188,705	-	-
Leicester . . . . .	333,095	173,522	-	-
Ayr . . . . .	136,996	41,099	-	-
Oxford and Rutland . . . . .	140,520	38,377	-	-
Glamorgan . . . . .	67,981	33,542	+	+
Lanark . . . . .	68,101	30,430	-	-
Renfrew and Inverness . . . . .	56,206	16,862	-	-
Antrim . . . . .	39,326	15,273	-	-
Linlithgow . . . . .	43,014	14,604	+	+
Stirling . . . . .	41,352	12,406	-	-
Carnarvon . . . . .	23,318	9,327	+	+
Wiltshire . . . . .	19,486	5,846	+	+
Edinburgh . . . . .	16,373	4,912	-	-
Ducham . . . . .	10,729	3,862	+	+
Monmouth . . . . .	7,778	2,334	-	-
Gloucester . . . . .	6,182	2,143	+	-
Fife . . . . .	7,031	2,109	+	+
Warwick . . . . .	4,338	1,314	-	-
Salop . . . . .	3,560	1,068	+	+
Kent . . . . .	2,458	738	+	+
Worcester . . . . .	1,468	440	-	-
Dumbarlon . . . . .	1,168	350	-	-
Devon . . . . .	40	21	-	+
Derby . . . . .	31	0	-	-
Total home output . . . . .	14,235,012	4,567,351	-	-
Foreign ores imported . . . . .	6,197,155	4,151,051	+	-
"Purple ore" . . . . .	677,600			
Total . . . . .	21,109,767	8,724,402		
Less quantity exported . . . . .	1,684	842		
Available for furnaces . . . . .	21,108,083	8,723,560	-	-

In 1914 there were other mines at work in Worcester, Somerset, Londonderry, Brecon and Derby.  
In 1913 mines were also worked in Denbigh and Merioneth.

\* The signs + and - indicate respectively an increase or decrease of output in 1915 as compared with the two previous years.

## AVAILABLE HOME SUPPLIES OF IRON ORE.

### Output of Home Ironfields

During this, the first of the two discourses which I am to devote to the subject of iron ore, I propose to deal more particularly with the known supplies of iron ore and shall take as my key the quantitative data set out in the home office output returns in the chief inspector of mines report the latest published years. In the table we have, by counties, the tonnage of iron or worked in the British Isles during the year 1915. We shall consider items in this table in the order of the weights of pig-iron which the ores wrought in the various counties might yield when smelted.

**York - Cleveland.** -First amongst the counties as a producer of iron ore stands the shire of the broad acres, which, by reason of the productivity of the Cleveland district, has maintained the premier position in this respect for more than 50 years. The working of the Cleveland Main Seam which forms the topmost bed of the *Spinatus* zone of the Middle Lias, only began about 1850, but by 1856 the tonnage report exceeded 1 million tons a year, and in 1876 the years output had grown to more than 6 million tons. The maximum productivity of the Cleveland district was obtained in the early 80s, with 6,000,756 055 tons in 1883, since which date until 1915 yearly output has never fallen below 5 million tons, so that the total tonnage one has passed 300,000,000 t. The all bed at its thickest (about 17 feet) in the district where it was first opened up at its outcrop near Eston Nab. Down dip and along the outcrop and sickness varies somewhat irregularly, but on the average it becomes thinner in an easterly and southerly direction. Over a total area computed at about 350 square miles there is said to be an average of more than 6ft of workable ore. South of a line joining Robin Hood's Bay to Thirsk, inconvenient partings of hard shale come in the middle of the ore, and subdivide seem so that all in the district south of Kildale the seam is so split that the working of it is unprofitable. Some five and 20 mines employing nearly 10,000 men are now at work in the Northern district, and it is very probable that in these mines the winning of the all reserves already proved and opened up could find employment for almost twice the number of men who are now engaged, and that with such additional skilled labour the output of the minds could be proportionally increased.

Underlying the Main Seam, and separated from it by a hard shell it varies from little more than a parting to a rock mask several feet thick, occurs the *Pecten* seam, which is of greatest economic interest in southern Cleveland about Grosmont and Rosedale, where the Main Seam is so split up by partings has to be unworkable. This Pac10 seem there is in thickness from about 2'6" to to 4'6" feet six inches adding quality is not inferior to the Main Seam. About a score of feet below the a group of beds known as the *Avicula Seam*, also of good quality that of irregular thickness, underlies the whole of the Cleveland district, and has been exploited at a few localities.

In addition to the ironstones of the Middle Lias series, the basal bed of the overlying by Bajocian Series known as the Cleveland Top Seam or Dogger Ironstone, has on occasion been worked along the valley of the Esk. In former days this seam proved specially valuable in the Rosedale mines where it was known as quote the "seam of the district." Generally, however, it's all is to siliceous to be much in a request among Cleveland ironmasters. The circumstance that the quality improves and the thickness increases southwards, just, where the other seams are dying out, suggests that by boring

further to the south and east valuable reserves of workable or maybe discovered beneath the cover of new rocks within the district drained by the River Derwent.

As mined, Cleveland ore is generally blue or green-grey oolitic rock, in which the carbonate of iron occurs as oolitic grains. In the analyses silica is shown to fall at least 8%, and on occasion up to about 20% of the Rock, but the bases, more especially lime and alumina, are also present in such proportion that the ore is almost self-fluxing. The sulphur percentage is not high, averaging about 0.1; but phosphorus is moderately abundant, and if the pig-irons which Cleveland ore yields when smelted with Durham coke are to be made into steel, the "basic" process is needed for its refining. It is worthy of note that the famous Thomas and Gilchrist basic process, which is the basis of all the modern German practice of steelmaking from pig-irons smelted from Lorraine ores was invented and perfected at Middlesbrough between 1877 and 1881 for the purpose of converting Cleveland pig-iron into steel. In Great Britain the process has been taken up much more slowly than on the continent partly because our engineers are conservative in their practices and have been very suspicious of the reliability of any except acid steel, and partly because in this prejudice they were encouraged by ironmasters with vested interests both in the plant required carrying on the acid process and in the minds from which haematite ore is wrought. In recent years, however, it has been generally recognised that the best-grade haematite ore is becoming scarcer, under fresher impulse has advice being given to the basic steel industry of the Cleveland district; and at the present time the pig made from phosphoric Cleveland ores almost without admixture is being converted directly into steel on a very considerable scale. The average iron content of Cleveland ores is about 30%, and, seeing that the average value of the ore at mine was in 1915 only five shillings and four pence per ton it seems probable that Cleveland is one of the districts to which attention may look for an increase in production of cheap iron or in this time of need. It may be noted that between 1912 and 1913 the output of all from Cleveland was increased by 852,000,360 tons. In 1910 Professor Lewis estimated the available ore reserves of Cleveland at 3,000,000,000 tonnes.

Additional to the 4,746,293 tons of ore produced by mines in Cleveland, a further 51,321 was obtained from open quarries working the outcrop of the Cleveland main seam and there is also the item 23,851 tons of ore noted as wrought from mines which are also working coal in the west Yorkshire coalfield.

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